




**SPECIFICATION SHEET**

<b>SPECIFICATION SHEET NO.</b>	Q1105-MM1W330S000FPR	
<b>DATE</b>	Nov. 05, 2023	
<b>REVISION</b>	A0	Updated With Most Recent Data - Official First Release
<b>DESCRIPTION AND MAIN PARAMETRICS</b>	<p>SMD Zener Diodes, MM1W series, Case SOD-123, 2 Pads  MM1W330V Type,  Voltage - Zener (Nom) (Vz): 330V, Peak Pulse Power: 1.0 Watts  Operating Temp. Range -55°C ~+150°C  Package in Tape/Reel, 3000pcs/Reel  RoHS III/REACH Compliant and Halogen Free (HF)</p>	
<b>CUSTOMER</b>		
<b>CUSTOMER PART NO.</b>		
<b>CROSS REF. PART NO.</b>		
<b>ORIGINAL MFG/PART NO.</b>	MDD/MM1W330V	
<b>PART CODE</b>	MM1W330S000FPR	

<b>VENDOR APPROVE</b>			
Issued/Checked/Approved			
DATE: Nov. 05, 2023			

<b>CUSTOMER APPROVE</b>	
DATE:	

**SMD ZENER DIODES MM1W SERIES**

**MAIN FEATURE**

- Small Plastic Package Suitable For Surface Mounted Design.
- Wide Zener Reverse Voltage Range 3.3V To 330V.
- Glass Passivated Junction
- Tolerance Approximately  $\pm 5\%$
- 1.0W Max. Peak Pulse Power
- High Temperature Soldering Guaranteed: 260°C/10 Seconds At Terminals
- REACH/RoHS III Complaint And Halogen Free
- Cross Main Competitor Parts In Market



**APPLICATION**

- For SMD Application

**RFQ**

[Request For Quotation](#)

**PART CODE GUIDE**

MM1W	330V	S	000FPR
1	2	3	4

1. MM1W: SMD Zener SERIES Diodes, Package Case SOD-123, MM1W series Code
2. 330V: Specification code for Voltage - Zener (Nom) (Vz): 330V
3. S: Package code, Tape/Reel
4. 000FPR: Marking code for "FPR" on the case surface, Different Marking for different specification

**ELECTRICAL CHARACTERISTICS**

See Page 5 ~ Page 7 For Different Part Code

**HOW TO ORDER**

Please indicate part code and send us your RFQ by E-mail, [sales@nextgencomponent.com](mailto:sales@nextgencomponent.com)

**DIMENSION** - Unit: Inch/mm

Image for reference



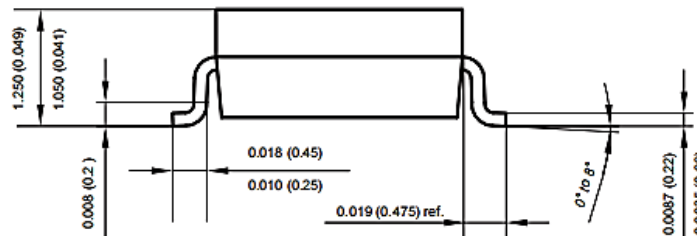
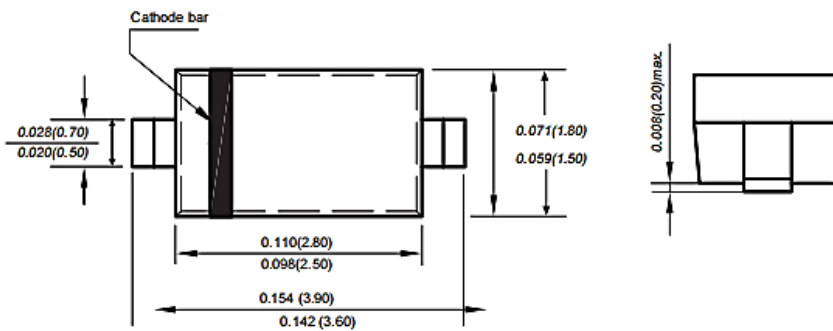
**Marking:** Standard

- See Marking Code

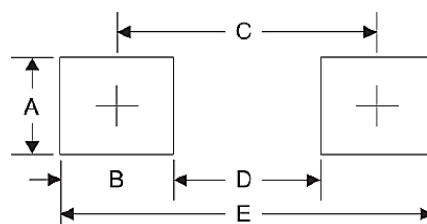
List at Page 5~ Page 7

**Case Dimensic**

SOD-123



**Recommend Pad Layout**



Symbol	Unit (Inch)	Unit (mm)
A	0.047	1.20
B	0.047	1.20
C	0.126	3.20
D	0.079	2.00
E	0.173	4.40

**SMD ZENER DIODES MM1W SERIES**

**MECHANICAL DATA**

Case	Terminals	Polarity	Mounting Position	Marking	Weight per piece
JEDEC SOD-123 molded plastic body	Solderable per MIL-STD-750, Method 2026	Polarity symbol marking on body	ANY	See Marking Code List (Page 5~Page 7)	0.00056 ounce 0.016 grams

**MAX. RATING & CHARACTERISTICS** - Ratings at 25°C Ambient Temperature Unless Otherwise Specified.

Parameter	SYMBOLS	VALUE	UNITS
Forward Voltage @ I <sub>FSM</sub> = 10mA	V <sub>F</sub>	1.2	V
Peak Pulse Power Dissipation	P <sub>D</sub>	1.0	W
Typical Thermal Resistance Junction To Ambient (Note 1)	R <sub>θJA</sub>	300	°C/W
Peak Forward Surge Current	I <sub>FSM</sub>	10.0	mA
Operating Junction Temperature Range	T <sub>J</sub>	-55 ~ +150	°C
Storage Temperature Range	T <sub>stg</sub>	-55 ~ +150	°C

Notes

1. Thermal resistance from junction to ambient at P.C.B. mounted with 2.0" X 2.0" (5 X 5 cm) copper areas pads.

**SMD ZENER DIODES MM1W SERIES**
**ELECTRICAL CHARACTERISTICS UNIDIRECTIONAL TYPE - Ta = 25°C**

Part Code	Zener Voltage Range (See Note 1) V <sub>ZT</sub> @ I <sub>ZT</sub> (V)			Test Current I <sub>ZT</sub> (mA)	Dynamic Impedance Max. Z <sub>DT</sub> @ I <sub>ZT</sub> (Ω)	Reverse Current		Admissible Zener Current I <sub>ZM</sub> (mA)	Marking Code
	Min.	Nom	Max.			Max. I <sub>R</sub> (μA)	@ V <sub>R</sub> (V)		
MM1W3V3S000FHD	3.1	3.3	3.5	75	10	100	1	285	FHD
MM1W3V6S000FHE	3.4	3.6	3.8	69	10	100	1	263	FHE
MM1W3V9S000FHF	3.7	3.9	4.1	64	9	50	1	243	FHF
MM1W4V3S000FHG	4.06	4.3	4.56	58	9	25	1	219	FHG
MM1W4V7S000FHJ	4.5	4.7	4.93	53	8	10	1	203	FHJ
MM1W5V1S000FHK	4.84	5.1	5.36	49	7	10	1	186	FHK
MM1W5V6S000FHL	5.32	5.6	5.92	45	5	10	2	170	FHL
MM1W6V2S000FHN	5.86	6.2	6.51	41	2	10	3	154	FHN
MM1W6V8S000FHO	6.46	6.8	7.18	37	3.5	10	4	140	FHO
MM1W7V5S000FHQ	7.12	7.5	7.88	34	4	10	5	127	FHQ
MM1W8V2S000FHR	7.79	8.2	8.67	31	4.5	10	6	116	FHR
MM1W9V1S000FHT	8.6	9.1	9.59	28	5	10	7	104	FHT
MM1W10S0000FHU	9.5	10	10.5	25	7	10	7	95	FHU
MM1W11S0000FHV	10.4	11	11.6	23	8	5	8	86	FHV
MM1W12S0000FHW	11.4	12	12.6	21	9	5	9	79	FHW
MM1W13S0000FHX	12.4	13	14.1	19	10	5	10	71	FHX
MM1W15S0000FHZ	13.8	15	15.8	17	14	5	11	63	FHZ
MM1W16S0000FJA	15.2	16	17.1	16	16	5	12	58	FJA
MM1W18S0000FJF	16.8	18	19.2	14	20	5	13	52	FJF
MM1W20S0000FJG	19	20	21.2	13	22	5	15	47	FJG
MM1W22S0000FJK	20.8	22	23.3	12	23	5	17	43	FJK

**SMD ZENER DIODES MM1W SERIES**
**ELECTRICAL CHARACTERISTICS UNIDIRECTIONAL TYPE - Ta = 25°C**

Part Code	Zener Voltage Range (See Note 1) V <sub>ZT</sub> @ I <sub>ZT</sub> (V)			Test Current I <sub>ZT</sub> (mA)	Dynamic Impedance Max. Z <sub>ZT</sub> @ I <sub>ZT</sub> (Ω)	Reverse Current		Admissible Zener Current I <sub>ZM</sub> (mA)	Marking Code
	Min.	Nom	Max.			Max. I <sub>R</sub> (μA)	@ V <sub>R</sub> (V)		
MM1W24S0000FJL	22.8	24	26	11	25	5	18	38	FJL
MM1W27S0000FJN	25.3	27	28.9	9.5	35	5	21	35	FJN
MM1W30S0000FJQ	28.2	30	32	8.5	40	5	23	31	FJQ
MM1W33S0000FJR	31.3	33	34.9	7.5	45	5	25	28	FJR
MM1W36S0000FJS	34.2	36	37.9	7	50	5	27	26	FJS
MM1W39S0000FJT	37.2	39	41.5	6.5	60	5	30	24	FJT
MM1W43S0000FLG	40.9	43	45.6	6	70	1	32	22	FLG
MM1W47S0000FLJ	44.9	47	49.8	5.5	80	1	35	20	FLJ
MM1W51S0000FLK	48.6	51	54	5	95	1	38	18	FLK
MM1W56S0000FLL	53.6	56	58.8	4.5	110	1	42	17	FLL
MM1W62S0000FLN	58.9	62	65.6	4	125	1	47	15	FLN
MM1W68S0000FLO	64.6	68	71.7	3.7	150	1	52	14	FLO
MM1W75S0000FLQ	71.2	75	78.8	3.3	175	1	56	12	FLQ
MM1W82S0000FLR	77.9	82	87	3	200	1	62	11	FLR
MM1W91S0000FLT	86	91	96	2.8	250	1	69	10	FLT
MM1W100S0000FLU	95	100	105	2.5	350	1	76	9.5	FLU
MM1W110S0000FLV	104	110	116	2.3	450	1	84	8.6	FLV
MM1W120S0000FLW	114	120	127	2	550	1	91	7.8	FLW
MM1W135S0000FLX	125	135	142	1.9	700	1	100	7	FLX
MM1W150S0000FLZ	140	150	157	1.7	900	1	110	6.3	FLZ
MM1W165S0000FAF	155	165	172	1.6	1100	1	120	5.8	FPA

**SMD ZENER DIODES MM1W SERIES**
**ELECTRICAL CHARACTERISTICS UNIDIRECTIONAL TYPE - Ta = 25°C**

Part Code	Zener Voltage Range (See Note 1) V <sub>ZT</sub> @ I <sub>ZT</sub> (V)			Test Current I <sub>ZT</sub> (mA)	Dynamic Impedance Max. Z <sub>DT</sub> @ I <sub>ZT</sub> (Ω)	Reverse Current		Admissible Zener Current I <sub>ZM</sub> (mA)	Marking Code
	Min.	Nom	Max.			Max. I <sub>R</sub> (μA)	@ V <sub>R</sub> (V)		
MM1W180S000FPF	170	180	191	1.4	1200	1	135	5.2	FPF
MM1W200S000FPG	189	200	211	1.2	1400	1	150	4.7	FPG
MM1W220S000FPK	209	220	231	1	1600	1	165	4.3	FPK
MM1W240S000FLM	229	240	251	1	1800	1	180	3.9	FPL
MM1W260S000FPM	249	260	271	1	2000	1	190	3.7	FPM
MM1W280S000FPN	269	280	291	1	2100	1	205	3.4	FPN
MM1W300S000FPQ	289	300	315	1	2300	1	230	3.1	FPQ
MM1W330S000FPR	313	330	346	1	2500	1	250	2.8	FPR

Notes 1: V<sub>ZT</sub> is tested with pulses (20 ms)

**RATINGS AND CHARACTERISTIC CURVES** (For Reference Only) -  $T_a = 25^\circ\text{C}$  Unless Otherwise Specified

Figure 1. Maximum Continuous Power Derating Curve

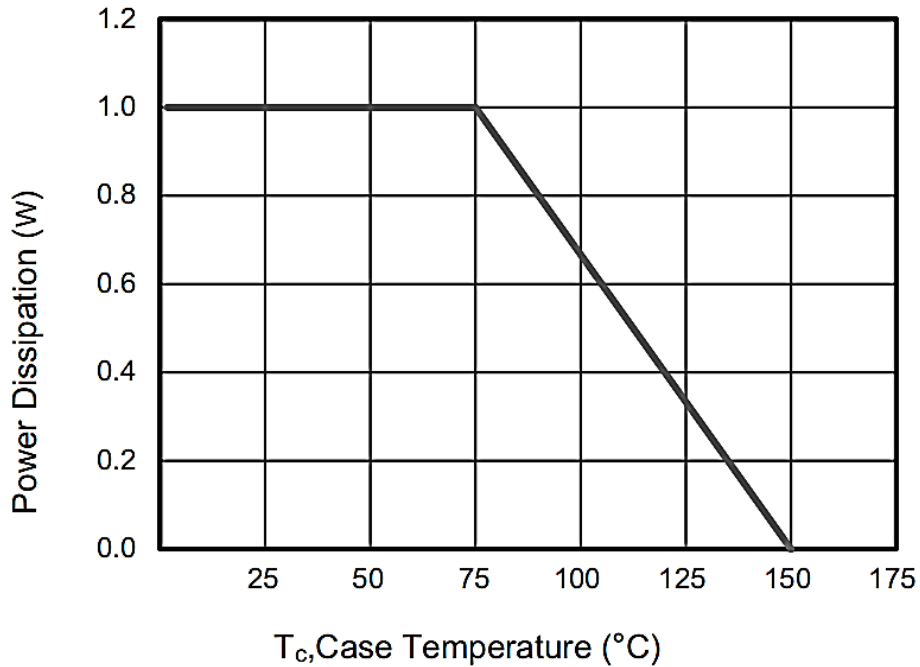
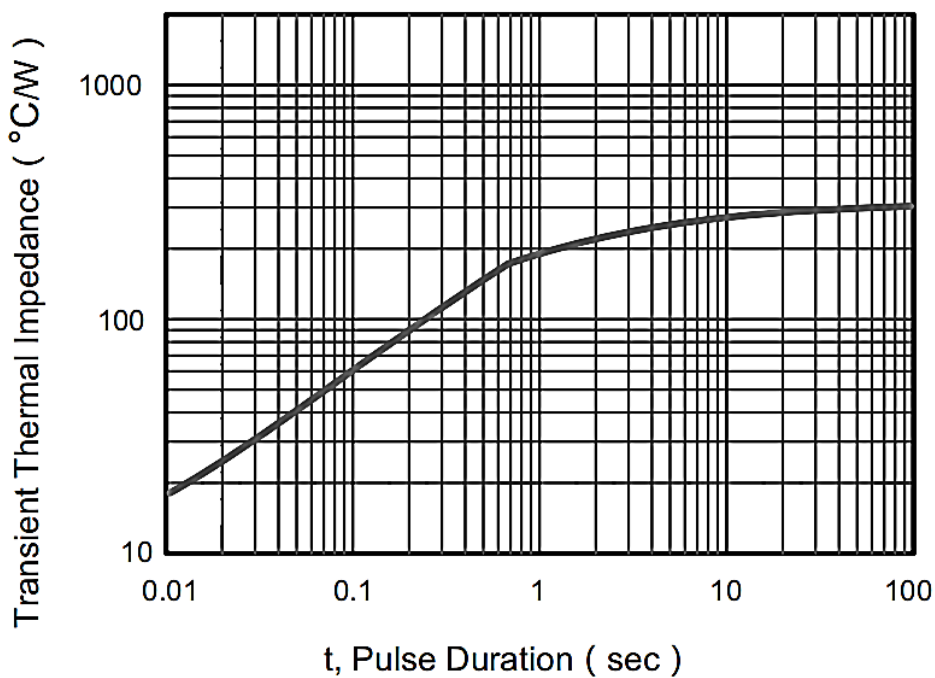


Figure 2. Typical Transient Thermal Impedance Curve





**SMD ZENER DIODES MM1W SERIES**
**RELIABILITY**

Number	Experiment Items	Experiment Method And Conditions	Reference Documents
1	Solder Resistance Test	Test 260°C± 5°C for 10 ± 2 sec. Immerse body into solder 1/16" ± 1/32"	MIL-STD-750D METHOD-2031.2
2	Solderability Test	230°C ±5°C for 5 sec.	MIL-STD-750D METHOD-2026.1 0
3	Pull Test	1 kg in axial lead direction for 10 sec.	MIL-STD-750D METHOD-2036.4
4	Bend Test	0.5Kg Weight Applied To Each Lead, Bending Arcs 90 °C ± 5 °C For 3 Times	MIL-STD-750D METHOD-2036.4
5	High Temperature Reverse Bias Test	TA=100°C for 1000 Hours at VR=80% Rated VR	MIL-STD-750D METHOD-1038.4
6	Forward Operation Life Test	TA=25°C Rated Average Rectified Current	MIL-STD-750D METHOD-1027.3
7	Intermittent Operation Life Test	On state: 5 min with rated IRMS Power Off state: 5 min with Cool Forced Air. On and off for 1000 cycles.	MIL-STD-750D METHOD-1036.3
8	Pressure Cooker Test	15 PSIG, TA=121°C, 4 hours	MIL-S-19500 APPENOIXC
9	Temperature Cycling Test	-55°C~+125°C; 30 Minutes For Dwelled Time 5 minutes for transferred time. Total: 10 cycles.	MIL-STD-750D METHOD-1051.7
10	Thermal Shock Test	0°C for 5 minutes., 100°C for 5minutes, Total: 10 cycles	MIL-STD-750D METHOD-1056.7
11	Forward Surge Test	8.3ms Single Sale Sine-wave One Surge.	MIL-STD-750D METHOD-4066.4
12	Humidity Test	TA=65°C, RH=98% for 1000 hours.	MIL-STD-750D METHOD-1021.3
13	High Temperature Storage life Test	150°C for 1000 Hours	MIL-STD-750D METHOD-1031.5

**SUGGESTED REFLOW PROFILE - For Reference Only**

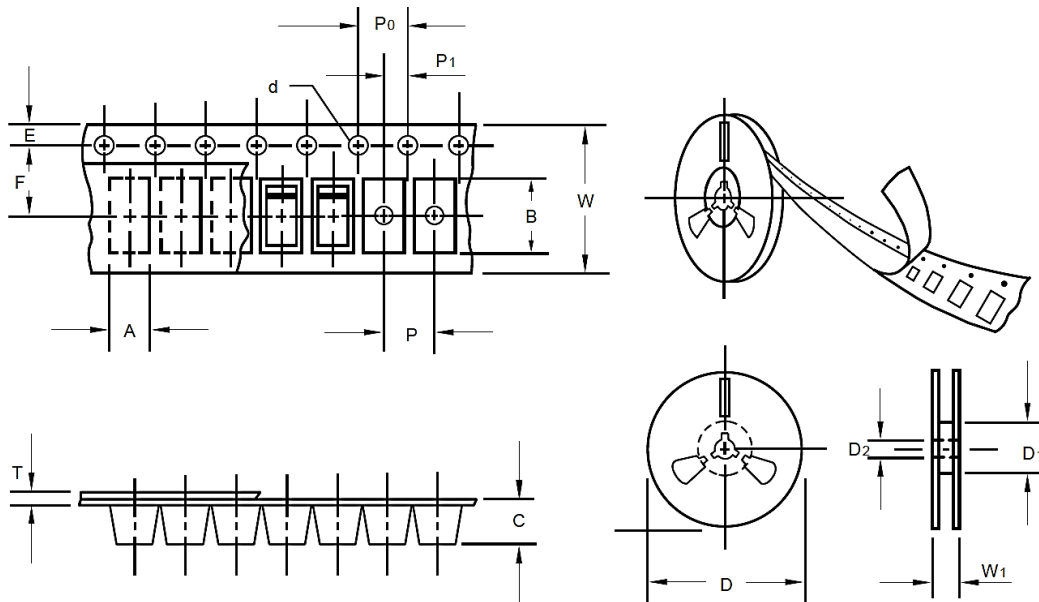


Profile Feature		Pb-Free Assembly
Average Ramp-up Rate (Ts Max to Tp)		3°C/second Max
Preheat	Temperature Min (Ts Min.)	150°C
	Temperature Max (Ts Max.)	200°C
	Time (ts Min. to ts Max.)	60 ~ 180 seconds
Time maintained above	Temperature (Tl)	217°C
	Time (tl)	60 ~ 150 seconds
Peak/Classification Temperature (Tp)		260 °C
Time within 5°C of actual Peak Temperature (tp)		20 ~ 40 seconds
Ramp-down rate		6 °C /Second Max.
Time 25 °C to Peak Temperature		8 minutes Max.
Suggest reflow times		3 Times Max.

**SMD ZENER DIODES MM1W SERIES**

**TAPE/REEL (Unit: mm)**

All Devices are packed in accordance with EIA standard RS-481-A and Tape 12mm, Component Spacing 4.0mm



Item	Symbol	Tolerance	Case SOD-123
Carrier width	A	0.1	2.10
Carrier Length	B	0.1	4.00
Carrier Depth	C	0.1	1.60
Sprocket hole	d	0.05	1.55
13"Reel outside diameter	-	-	-
13"Reel inner diameter	-	-	-
7"Reel outside diameter	D	2.0	178.00
7"Reel inner diameter	D1	Min.	50.00
Feed hole diameter	D2	0.5	13.00
Sprocket hole position	E	0.1	1.75
Punch hole position	F	0.1	3.50
Punch hole pitch	P	0.1	4.00
Sprocket hole pitch	P0	0.1	4.00
Embossment center	P1	0.1	2.00
Overall tape thickness	T	0.1	0.25
Tape width	W	0.3	8.15
Reel width	W1	1.0	10.50

## **ROHS COMPLIANCE**

- The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for this product can be obtained can be obtained at Download Center.

## **REACH COMPLIANCE**

- REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained can be obtained at Download Center.

## **IMPORTANT NOTES AND DISCLAIMER**

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