

SPECIFICATION SHEET

SPECIFICATION SHEET NO.	R0530- RE	R0530- RD826M400HLJRR					
DATE	May. 30, 2	2024					
REVISION	A0 Updated With Most Recent Data - Official First Release						
DESCRIPTION AND	Through Hole Long Load Life Aluminum Electrolytic Capacitors, Radial Type RD series, 2 Pins, Capacitance: 82µF, Tolerance ±20%, Voltage 400V,						
MAIN PARAMETRICS	Case size: Ø18.0*L25.0mm, Ripple Current: 1220mA, Max.;						
	Load Life: 10,000 Hours, Operating Temp. Range -40°C ~+105°C						
	RoHS/RoHS III Compliant & Halogen Free						
	Package in Bulk						
	1 dekage ii	1 Duin					
CUSTOMER							
CUSTOMER PART NO.							
CROSS REF. PART NO.							
ORIGINAL MFG/PART NO.	Aillen Capacitors/ CBE826M2GHRDL25RR						
PART CODE	RD826M4	OOHLIRR					

VENDOR APPROVE

Issued/Checked/Approved







DATE: May. 30, 2024

USTOMER APPROVE	
ATE:	

5/30/2024



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

MAIN FEATURE

- Through Hole Aluminum Electrolytic Capacitors, Radial Type
- Long Load Life
- · High Working Voltage and High Ripple Current
- Package in Bulk, Box and Tape Option
- Cross Competitors Parts and more.
- RoHS/RoHS III Compliant & Halogen Free







APPLICATION

- For High Frequency Circuits Such As LED Circuit, Switching Power Supply
- Main Board (Voltage Regulation Module) Circuit, Frequency Converter Circuit, Etc.

ELECTRICAL CHARACTERISTICS

See Page 6 For Different Part Code.

HOW TO ORDER

Please follow up Part Code Guide and indicate pat code when you order or RFQ.





DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

PART CODE GUIDE

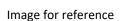
CODE	NAME	KEY SPECIFICATION OPTION
RD	Dip High Ripple Current Aluminum Electrolytic Capacitors, Radial Type	RD series
826	Rated Capacitance Code	336: 33µF; 476: 47µF; 566: 56µF; 686: 68µF; 826: 82µF; 107: 100µF; 127: 120µF; 157: 150µF; 187: 180µF; 227: 220µF 277: 270µF; 337: 330µF; 397: 390µF; 477: 470µF; 567: 560µF 687: 680µF; 827: 820µF; 108: 1000µF; 128: 1200µF; 158: 1500µF; 188: 1800µF; 228: 2200µF;278: 2700µF; 338: 3300µF; 398: 3900µF; 478: 4700µF; 568: 5600µF; 688: 6800µF; 828: 8200µF; 109: 10000µF;
М	Capacitance Tolerance Code	M: ±20%; V: -10% ~ +20%,
400	Rated Voltage Code	6V3: 6.3V; 010: 10V; 016:16V; 025: 25V; 035: 35V; 050: 50V; 063: 63V; 100: 100V; 160: 160V; 200: 200V; 250: 250V; 300: 300V; 315: 315V; 350: 350V; 400: 400V; 450V: 450V
Н	Environmental Requirements code	R: RoHS III Complaint; H: RoHS III Complaint & Halogen Free
L	Aluminum Case Diameter Code	B: Ø3.0mm; C: Ø4.0mm; D: Ø5.0mm; E: Ø6.3mm; F: Ø8.0mm; G: Ø10.0mm; I: Ø12.5mm; J: Ø13.0mm;K: Ø16.0mm, L:Ø18.0mm; N: Ø22.0mm
J	Aluminum Case Heigh Code	7: L7.0mm; A: L11mm; B: L11.5mm; C: L12mm; D: L12.5mm; E: L20mm; F: L21.5mm; G: L31.5mm; H: 16mm; I: 24.5mm J: L25mm; K: L30mm; L: L31.5mm; M: L35mm; N: L35.5mm; O: L40mm; When the code is number, it represent the actual height. eg. 7: L7.0mm; 8: L8.0mm; 9: L9.0mm
RR	Lead Pitch/Package Code (see Page 16 ~Page 24)	RR: Bulk; R2: Lead Pitch=2.5mm Bulk; T2: Lead Pitch=2.0mm Tape; TB: Lead Pitch=2.5mm Tape; T3: Lead Pitch=3.5mm Tape; T5 & TF: Lead Pitch=5.0mm Tape; T7: Lead Pitch=7.5mm Tape; CA: Cutting Lead long=3.0mm; CB: Cutting Lead long=3.5mm; CC: Cutting Lead long=4.0mm; CD: Cutting Lead long=4.5mm
()	Internal Control Code or special Parameters code	Blank: N/A or Letter A~Z or digits (1-9)

5/30/2024

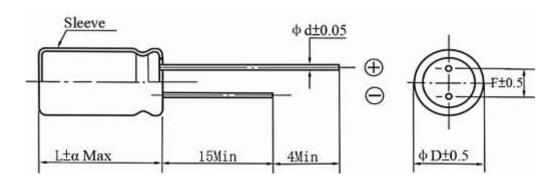


DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

DIMENSIONS (Unit: mm)







SYMBOL	DIMENSION								
D	5.0	6.3	8.0	8.0	10	12.5	13	16	18
			@L<20	@L≥20					
F	2.0	2.5	2.5/3.5	3.5	5.0	5.0	5.0	7.5	7.5
d	0.5			0.6	0.6	0.6	0.7	0.8	0.8
α	1.5: @L<20; 2.0: @L≥20								



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

MARKING GUIDE

NAME	SYMBOL	CONTENT
Nominal Capacitance	1	82μF
Rated Voltage	2	400V
Polarity		\Box
Original Manufacturer	3	Aillen
QC Code and Series Code	4	CDRD
Temperature Range	(5)	-40~+105°C
Casing Type		Sleeve And Printing Color White Printing on brown Sleeve
Marking		

STANDARD ELECTRICAL CHARACTERISTICS

PARAMETER	UNITS	VALUE	CONDITION
Capacitance Range	μF	82	
Rated Voltage Range	V	400	
Capacitance Tolerance	%	+/-20	@+20°C
Operating Junction Temperature Range	°C	-40 ~ +105	
Storage Temperature Range	°C	-55 ~ +150	



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ELECTRICAL CHARACTERISTICS - Ta = 25°C

Part Code	Capacitance	Rate	Surge	Max.	Max.	Load
	@20°C	Voltage	Voltage	Dissipation	Ripple Current	Life
				Factor	@at 105℃,	@
				@+20°C	100kHz	105℃
				120Hz		
	μF	V	V	%	mA rms	Hour
RD335M400HFCRR	3.3	400	450	0.2	110	8000
RD685M400HGHRR	6.8	400	450	0.2	230	8000
RD476M200HIET5	47	200	250	0.15	790	10000
RD476M250HIERR	47	250	300	0.15	834	10000
RD476M450HKJRR	47	450	500	0.2	936	10000
RD686M350HKJRR	68	350	400	0.2	910	10000
RD686M350HKKRR	68	350	400	0.2	1100	10000
RD686M450HLJRR	68	450	500	0.2	1054	10000
RD826M400HLJRR	82	400	450	0.2	1220	10000
RD127M300HKIRR	120	300	350	0.2	1350	10000
RD157V400HNKRR	150	400	450	0.2	2580	10000

Remark:

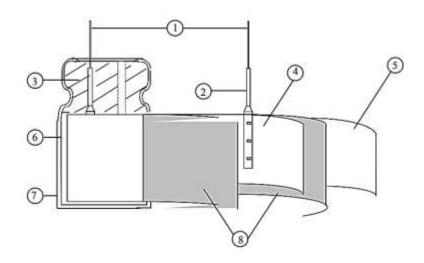
- Specification are subject to change without notice should a safety or technical concern arise regarding the product ,please be sure to contact our sales offices
- 2. The sizes in the above table are all general specifications. If you need other specifications, please contact us.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

CONSTRUCTION

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be impregnated with electrolyte will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber, then finished by putting on the vinyl sleeve.



NO.	COMPONENT	MATERIAL
1	Lead Line	Tinned CP Wire (Pb Free)
_	Lead Line	Tillied Ci Wile (1 b 1 lee)
2	Terminal	Aluminum Wire
3	Sealing Material	Rubber
4	Al-Foil (+)	Formed Aluminum Foil
5	Al-Foil (-)	Etched Aluminum Foil Or Formed Aluminum Foil
6	Case	Aluminum Case
7	Sleeve	PET
8	Separator	Electrolyte Paper



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

CHARACTERISTICS

Standard atmospheric conditions

The standard range of atmospheric conditions for making measurements/test as follows:

Ambient temperature: 15°C to 35°C

Relative humidity: 45% to 85%

Air Pressure: 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: 20°C \pm 2°C

Relative humidity: 60% to 70%

Air Pressure: 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is $(160^{\circ}400WV)$, $-40^{\circ}+105^{\circ}C$, (450WV) -25 $^{\circ}C$ to 105 $^{\circ}C$. As to the detailed information, please refer to following table.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS										
Rated Voltage	WV (V)	160	200	250	300	315	350	400	420	450	500
(WV)/Surge Voltage (SV)	SV (V)	200	250	300	350	365	400	450	470	500	550
Nominal Capacitance	<condition< td=""><td>1></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></condition<>	1>									
(Tolerance)	Measuring	g Freque	ncy : 12	0Hz±12	Hz						
	Measuring	Voltage	: Not m	ore tha	n 0.5V						
	Measuring	Temper	ature : :	20±2°C							
	<criteria></criteria>										
	Shall be w	thin the	specifie	d capac	itance	toleran	ce				
Leakage Current	<condition></condition>										
	After DC V	oltage is	applied	to capa	acitors t	hrough	the ser	ies pro	tective i	resistor	
	(1kΩ±10Ω)	so that	termina	ıl voltag	e may r	each th	e react	ed use v	voltage.	. The lea	ıkage
	current wh	nen meas	sured in	2 minu	tes sha	ll not ex	ceed th	ne value	s of the	followi	ng
	equation.										
	<criteria></criteria>										
	I (μΑ)≤0.02	2CV +25	(μA).								
	I: Leakage	current ((μΑ)								
	C: Capacita	ance (μF))								
	V: Rated D	C workir	ng voltag	ge (V)							
tanδ	<condition< td=""><td>1></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></condition<>	1>									
	See Nomir	al capac	itance, i	for mea	suring f	requen	cy, volta	age and	l tempe	rature.	
	<criteria></criteria>										
	Working voltage (\		.60~250		300~5	500					
	Tan δ Max.(%)		0.15		0.20	0					

5/30/2024



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

	<u> </u>								
ITEM	CHARACT	ERISTICS							
Terminal Strength IEC-60384-4 4.4	Condition> Tensile strength of terminals. Fixed the capacitor, applied force to the terminal in lead out direction for 10 ± 1 seconds. Bending strength of terminals. Fixed the capacitor, applied force to bent the terminal (1~4 mm from the rubber) for 90° within 2~3 seconds, and then bent it for 90° to its original position within 2~3 Seconds. Diameter of lead wire Tensile force N (kgf) 0.5mm and less 5 (0.51) 2.5 (0.25) Over 0.5mm to 0.8mm 10 (1.0) 5 (0.51)							the 90° ~3 N (kgf)	
	<criteria></criteria>	able changes s	hall ha fa	م اممین	0 6 50	akaga ar laas	mass at t	.b.o. + o.v.o.	nim al
Temperature Characteristics IEC-60384-4 4.12	3	_			C)	Time Time to reach thermal equilibrium Time to reach thermal equilibrium			
	 Criteria> At +105°C: capacitance measured shall be within ±20% of its original value at +20°C: tan δ shall be within the limit of tanδ, The leakage current value at +105°C shall not more than 8 times the specified value. In step 5, tan δ shall be within the limit of tanδ, The leakage current shall not more than the specified value. At -40 °C (-25 °C): Impedance (Z) ratio shall not exceed the following value. Rated Voltage (V) 160 200 300 300~350 400 450 Z-25°C/Z+20°C 3 3 3 5 5 6 Z-40°C/Z+20°C 6 6 6 6 6 6 / Capacitance, tan δ, and impedance shall be measured at 120Hz. 					ue at Il not			



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS						
Load Life Test IEC-60384-4 4.13	<condition> According to IEC60384-4 No.4.13 methods, The capacitor is stored at a temperature of $105\pm2^\circ$ C with DC bias voltage plus the rated ripple current for $\phi8^\circ\phi10$: 8000H+48/0 hours., $\phi12.5^\circ\phi18$: 10000H+48/0hours. (The sum of DC and ripple peak voltage shall not exceed the rated working voltage) Then the product should be tested after 16 hours recovering time at atmospheric conditions. The result should meet the following table: Criteria>: The characteristic shall meet the following requirements.</condition>						
	Leakage current Capacitance Change tanδ Appearance	Value in 4.2 shall be satisfied $ \begin{tabular}{ll} Within $\pm 20\%$ of initial value \\ Not more than 200% of the specified \\ value. \\ \hline There shall be no leakage of electrolyte. \\ \end{tabular} $					
Vent Test IEC-60384-4 4.16	<condition> The following test only apply to those products with vent products at diameter ≥Ø 6.3 with vent. D.C. test: The capacitor is connected with its polarity reversed to a DC power source. Then a current selected from Table 2 is applied. Diameter (mm) DC Current (A) 22.4 or less 1 Criteria> The vent shall operate with no dangerous conditions such as flames or dispersion of pieces of the capacitor and/or case.</condition>						



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS						
Shelf Life Test IEC-60384-4 4.17	<condition>: The capacitors are then stored with no voltage applied at a temperature of 105±2°C for 1000+48/0 hours. Following this period the capacitors shall be removed from the test chamber and be allowed to stabilized at room temperature for 4~8 hours. Next</condition>						
	they shall be connected to a series limiting resistor($1k\pm100\Omega$) with D.C. rated voltage applied for 30min. After which the capacitors shall be discharged, and then, tested the characteristics.						
	<criteria> : The characteristic shall meet the following requirements.</criteria>						
	Leakage current Value in 4.2 shall be satisfied						
	tan δ Not more than 200% of the specified value.						
	Appearance There shall be no leakage of electrolyte.						
	Remark: If the capacitors are stored more than 1 year, the leakage current may increase. Please apply voltage through about 1 K Ω resistor, if necessary.						



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS				
Surge Test IEC-60384-4. 4.9	<condition> Test temperature:15~35°C; Series resistor: R= $(100\pm50)/C$ R: protective resistor (KΩ); C: nominal capacitance (μF) Test voltage: Surge voltage item 4.4 No. of cycles: 1000cycles Each cycles lasts for 6 ± 0.5min "ON" for 30 ± 5 s "OFF" for 5 ± 0.5min. <criteria> Leakage current Not more than the specified value Capacitance Change Within $\pm15\%$ of initial value</criteria></condition>				
	tanδ Not more than the specified value Appearance There shall be no leakage of electrolyte. Attention: This test simulates over voltage at abnormal situation only, and not be hypothesizing that over voltage is always applied.				
Solderability Test IEC-60384-4 4.6	<condition> The capacitor shall be tested un Soldering temperature: 245±3°0 Dipping depth: 2mm; Dipping speed: 25±2.5mm/s Dipping time: 3±0.5s <criteria></criteria></condition>	der the following conditions:			

5/30/2024



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS				
Vibration Test	<condition></condition>				
IEC-60384-4.4.8	The following conditions	shall be applied for 2 hours in each 3 mutually			
	perpendicular directions				
	Vibration frequency rang	ge : 10Hz ~ 55Hz; Peak to peak amplitude : 1.5mm			
	Sweep rate : 10Hz ~ 55H	z ~ 10Hz in about 1 minute			
	Mounting method: The	capacitor with diameter greater than 12.5mm or longer than			
	25mm must be fixed in p	place with a bracket.			
	.4	4mm or less			
	<criteria> After the test,</criteria>	To be soldered the following items shall be tested:			
		ermittent contacts, open or short circuiting. No damage			
	construction of tab	terminals or electrodes			
		echanical damage in terminal. No leakage of electrolyte			
	or swe	elling of the case. The markings shall be legible			
Resistance To Solder Heat Test IEC-60384-4 4.5	<condition> Terminals of the capacitor shall be immersed into solder bath at 260±5°C for10±1 seconds or 400±10°C for 3~4 seconds to 1.5~2.0mm from the body of capacitor. Then the capacitor shall be left under the normal temperature and normal humidity for 1~2 hours before measurement. <criteria> Leakage current Not more than the specified value</criteria></condition>				
	Capacitance Change Within $\pm 10\%$ of initial value				
	tanδ	Not more than the specified value			
	Appearance	There shall be no leakage of electrolyte.			



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ITEM	CHARACTERISTICS	CHARACTERISTICS				
Change Of Temperature Test		cycle: According to IEC60384-4 No.4.7 methods, capacitor the condition according as below:				
IEC-60384-4 4.7	Temperature	Time				
	(1)+20°C	≤ 3 Minutes				
	(2)-25°C(-40°C)	30±2 Minutes				
	(3)+105℃	30±2 Minutes				
	(1) To (3) = 1 cycle, 7	Fotal 5 Cycles				
	<criteria></criteria>					
	The characteristic shall me	eet the following requirement.				
	Leakage current	Not more than the specified value.				
	Tan δ	Not more than the specified value.				
	Appearance	There shall be no leakage of electrolyte.				
Damp Heat Test	<condition></condition>					
IEC-60384-4 4.12	Humidity test: According t	to IEC60384-4 No.4.12 methods, capacitor shall be exposed				
		osphere of 90~95%R H .at 40±2°C, the characteristic				
	change shall meet the foll	owing requirement.				
	<criteria></criteria>					
	Leakage current	Not more than the specified value.				
	Capacitance Change	Within $\pm 20\%$ of initial value				
	tan δ	Not more than 120% of the specified value.				
	Appearance	There shall be no leakage of electrolyte.				



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

MULTIPLIER FOR RIPPLE CURRENT

Frequency Coefficient

Frequency (Hz) Coefficient	120	1K	10K	100К
Cap. (μF)				
1~5.6	0.40	0.65	0.80	1.00
6.8~180	0.60	0.75	0.90	1.00
≥220	0.70	0.85	0.94	1.00

Temperature Coefficient

Ambient	105	85	≤70
Temperature (°C)			
Coefficient	1.0	1.7	2.0

Cutting The Feet Long

Cutting Length Code	Cutting Length			
	(mm)			
CA	3.0±0.5			
СВ	3.5±0.5			
СС	4.0±0.5			
CD	4.5±0.5			
CE	5.0±0.5			
CG	6.0±0.5			
And so on				

Note:

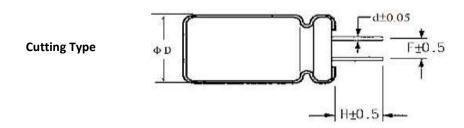
- The length of the product's cut feet starts from A=3.0mm.

 Every time it increases by 0.5mm.
- The English word is pushed forward one place, as shown in the table.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

FORMING DIMENSION - Unit: mm



Shape Code	D	5.0	6.3	8.0	10~13	16~18
СВ	F	2.0	2.5	3.5	5.0	7.5
Cutting-	Н	3.5	3.5	3.5	3.5	3.5
3.5mm	d	0.5	0.5	0.5	0.6	0.8

Shape Code	D	5.0	6.3	8.0	10~13	16~18
СС	F	2.0	2.5	3.5	5.0	7.5
Cutting-	Н	4.0	4.0	4.0	4.0	4.0
4.0mm	d	0.5	0.5	0.5	0.6	0.8

Shape Code	D	5.0	6.3	8.0	10~13	16~18
CD	F	2.0	2.5	3.5	5.0	7.5
Cutting-	Н	4.5	4.5	4.5	4.5	4.5
4.5mm	d	0.5	0.5	0.5	0.6	0.8

Shape Code	D	5.0	6.3	8.0	10~13	16~18
CE	F	2.0	2.5	3.5	5.0	7.5
Cutting-	Н	5.0	5.0	5.0	5.0	5.0
5.0mm	d	0.5	0.5	0.5	0.6	0.8



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

TAPING DIMENSION - Unit: mm

Item	Symbol	T2	ТВ		Т3	Т	5
Taping Code			1	'	Fig 1		
Diameter	D	5	6.3		8	10	12.5/ 13
Height	L				9~30		
Lead Diameter	d±0.05	0.5		0.5/0	.6	0	.6
Component Spacing	P±1.0		1	12.7	,		15.0
Pitch of sprocket holes	P0±0.2			12.7	,		15.0
Distance between centers of terminal and the sprocket holes	P1±0.5	5	.1		4.6	3.85	5
Feed hole center to component center	P2±1.0			6.35	i		7.5
Distance between centers of component leads	F±0.5	2.0	2.0 2.5 3.5		3.5	5.0	
Carrier tape width	W±1.0	18					
Hold down tape width	W0	7 Min.					
Distance between the center of upper edge of carrier tape and sprocket hole	W1±0.5	9					
Distance between the upper edges of the carrier tape and the hold down tape	W2			3	.0 Max.		
Distance between the abscissa and the bottom of the components body	H±1.0	1	8.5		20.0	18	3.5
Distance between the abscissa and the reference plane of the components with crimped leads	H0±0.5				/		
Max. lateral deviation of the component body vertical to the tape plane	Δh			2	.0 Max.		
End of lead	L1	0.5 Max.					
Diameter of driving hole	D0	4.0±0.2					
Sun of thickness for mounting and adhesive tape without lead Diameter	t			0	.6±0.3		

5/30/2024



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

TAPING DIMENSION - Unit: mm

Taning Code	Symbol	TF	T7		
Taping Code			Fig 2		
Diameter	D	12.5/13.0	16	18	
Height	L		9~30		
Lead Diameter	d±0.05	0.6	0.8	}	
Component Spacing	P±1.0	25.4	30.	0	
Pitch of sprocket holes	P0±0.2	12.7	15.0	0	
Distance between centers of terminal and the sprocket holes	P1±0.5	3.85	3.7	5	
Feed hole center to component center	P2±1.0	6.35	7.50	0	
Distance between centers of component leads	F±0.5	5.0	7.5		
Carrier tape width	W±1.0	18.0			
Hold down tape width	W0	7.0 Min.			
Distance between the center of upper edge of carrier tape and sprocket hole	W1±0.5	9.0			
Distance between the upper edges of the carrier tape and the hold down tape	W2	3.0 Max.			
Distance between the abscissa and the bottom of the components body	H±1.0	18.5			
Distance between the abscissa and the reference plane of the components with crimped leads	H0±0.5		/		
Max. lateral deviation of the component body vertical to the tape plane	Δh		2.0 Max.		
End of lead	L1		0.5 Max.		
Diameter of driving hole	D0	4.0±0.2			
Sun of thickness for mounting and adhesive tape without lead Diameter	t		0.6±0.3		



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

TAPING DIMENSION - Unit: mm

Taping Code	Symbol	ТВ	T5	ТВ	T5	ТВ	T5
		Fig 4	Fig 3	Fig 4	Fig 3	Fig 4	Fig 3
Diameter	D	4 5					
Height	L	5/7 9~12			12		
Lead Diameter	d±0.05	0.45 0.50			50		
Component Spacing	P±1.0	12.7					
Pitch of sprocket holes	P0±0.2	12.7					
Distance between centers of terminal and the sprocket holes	P1±0.5	5.1	3.85	5.1	3.85	5.1	3.85
Feed hole center to component center	P2±1.0	6.35					
Distance between centers of component leads	F±0.5	2.5	5.0	2.5	5.0	3.5	5.0
Carrier tape width	W±1.0	18					
Hold down tape width	W0	7 Min.					
Distance between the center of upper edge of carrier tape and sprocket hole	W1±0.5	9					
Distance between the upper edges of the carrier tape and the hold down tape	W2	3.0 Max.					
Distance between the abscissa and the bottom of the components body	H±0.75	18.5	17.5	18.5	17.5	18.5	17.5
Distance between the abscissa and the reference plane of the components with crimped leads	H0±0.5	/	16.0	/	16.0	/	16.0
Max. lateral deviation of the component body vertical to the tape plane	Δh	2.0 Max.					
End of lead	L1	0.5 Max.					
Diameter of driving hole	D0	4.0±0.2					
Sun of thickness for mounting and adhesive tape without lead Diameter	t	0.6±0.3					



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

TAPING DIMENSION - Unit: mm

Taping Code	Symbol		T5					
		Fig 3						
Diameter	D	6.3		8				
Height	L	5/7	9/12	5	7	9~19	20~25	
Lead Diameter	d±0.05	0.45	0.50	0.45	0.45	0.50	0.60	
Component Spacing	P±1.0	12.7						
Pitch of sprocket holes	P0±0.2	12.7						
Distance between centers of terminal and the sprocket holes	P1±0.5	3.85 4.6						
Feed hole center to component center	P2±1.0	6.35						
Distance between centers of component leads	F±0.5	5.0						
Carrier tape width	W±1.0	18						
Hold down tape width	W0	7 Min.						
Distance between the center of upper edge of carrier tape and sprocket hole	W1±0.5	9						
Distance between the upper edges of the carrier tape and the hold down tape	W2	3.0 Max.						
Distance between the abscissa and the bottom of the components body	H±0.75	17.5		20				
Distance between the abscissa and the reference plane of the components with crimped leads	H0±0.5	16.0						
Max. lateral deviation of the component body vertical to the tape plane	Δh	2.0 Max.						
End of lead	L1	0.5 Max.						
Diameter of driving hole	D0	4.0±0.2						
Sun of thickness for mounting and adhesive tape without lead Diameter	t	0.6±0.3						



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

STRAIGHT FOOT BRAID

Fig 1

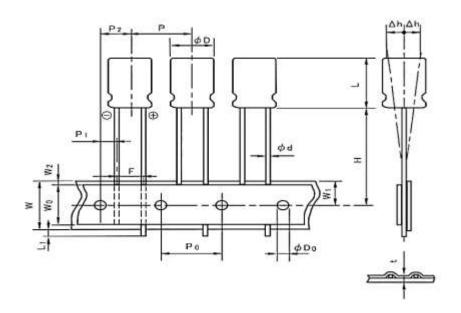
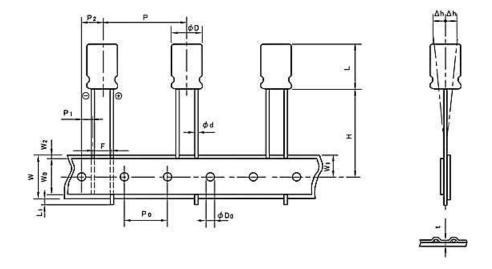


Fig 2





DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

STRAIGHT FOOT BRAID

Fig 3

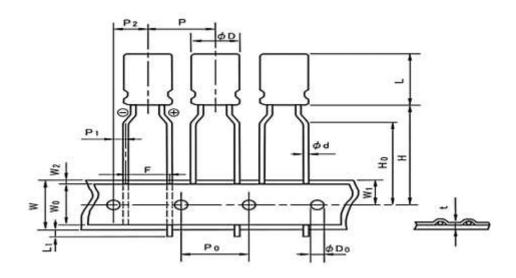
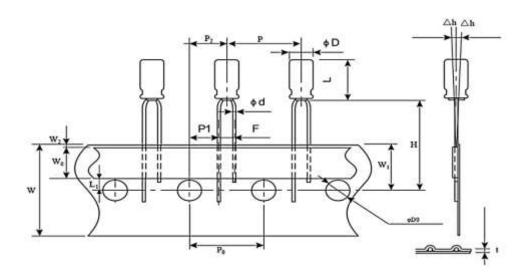


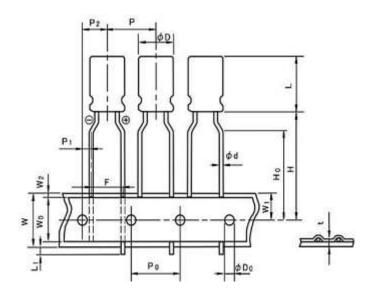
Fig 4





DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

T5 D12.5mm YPE TAPING DIMENSION STRAIGHT FOOT BRAID (Unit: mm)



SYMBOL	DIMENSION	TOLERANCE
ФD	10	-
L	12.5	-
d	0.6	±0.05
Р	12.7	±1.0
PO	12.7	±0.2
P1	3.85	±0.5
P2	6.35	±1.0
F	5.0	±0.5
F2	-	±0.8
W	18	±1.0
W0	7	-
W1	9.0	±0.5
W2	3.0 Max.	-
Н	18.5	±1.0
L1	-	-
D0	4.0	±0.2
Δh	2.0 Max.	-
t	1	/



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

ATTENTION

When using Aluminum Electrolytic Capacitor, please pay attention to the points listed below. If the following types of electrical loads are applied to Aluminum Electrolytic Capacitor, rapid deterioration of electrical property occurs:

- Reverse voltage
- · Overvoltage exceeding rated working voltage
- Current exceeding rated ripple current
- Severe charging/discharging

At such times, severe heat is generated, gas is emitted ,then electrolyte leaks from the sealed area, and pressure relief vent operates due to increase of internal pressure. In the worst case, explosion or ignition may occur, and along with destruction of the capacitor combustibles may burst out.

CAUTION DURING CIRCUIT DESIGN

- Operational environments, mounting environment and conditions. Ensure that operational and mounting conditions follow the specified conditions detailed in the catalog and specification sheets
- 2. Operating temperature, ripple current and load life. Operating temperature and applied ripple current should be within the specified value in the catalog or specification sheets. Do not use Aluminum Electrolytic Capacitors at temperature which exceeds the specified category temperatures range. Do not apply excessive current to the capacitors, which exceeds the specified rated ripple current. During circuit design ,please ensure that capacitors are selected to match with the lifetime requirements of the application
- 3. Application: Aluminum Electrolytic Capacitors are normally polarized .Reverse voltage or AC Voltage should not be applied. When polarity may flip over, non-polar type should be used, but the non-polar type cannot be used for AC. Standard Aluminum Electrolytic Capacitors are not suitable for rapid charge and discharge applications. Group in your area about specialty signed capacitors for rapid charge and discharge.
- 4. Applied Voltage: Do not exceed the rated voltage of capacitors



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

- 5. Insulation: Aluminum Electrolytic Capacitors should be electrically isolated from the following. Aluminum case, cathode lead wire, anode lead wire and circuit pattern; Auxiliary terminals of snap-in type, anode terminal, outward terminals and circuit pattern. The PVC sleeve of Aluminum Electrolytic Capacitors is not recognized as an insulator, and therefore ,the standard capacitor should not be used in a place where insulation function is needed. Please consult with NextGen Components, Inc. if you require a higher grade of insulating sleeve.
- 6. Conditions of use: The following environments should be avoided when suing Aluminum Electrolytic Capacitors. Damp conditions such as water ,salt water or oil spray or fumes, high humidity or humidity condensation situations. Hazardous gas/fumes such as hydrogen sulfide, sulfurous acid gas, nitrous acid, chlorine gas, ammonia or bromine gas; Exposure of ozone ,ultraviolet rays or radiation; Severe vibration or shock which exceeds the condition specified in the catalog or specification sheet.
- 7. Consideration to assembly condition: In designing a circuit, the following matters should be ensured in advance to the capacitor's assembly on the printed circuit board (PC board) Design the appropriate hole spacing to match the lead pitch of capacitors; Do not locate any wiring and circuit patterns directly above the capacitor's vent; Ensure enough free space above the capacitor's vent. The recommended space is specified in the catalog or specification sheets; In case the capacitor's vent is facing the PC board, make a gas release hole on PC board. The sealing side of the screw terminal type should not face down in the application. When the capacitors are mounted horizontally, the anode screw terminals must be positioned at upper side.
- 8. Consideration to circuit design: Any copper lines or circuit patterns should not be laid under the capacitor;

 Parts which radiate heat should not be placed close to the reverse side of the Aluminum Electrolytic

 Capacitors on the PC board.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

9. Others

Performance of electrical characteristics of Aluminum Electrolytic Capacitors is affected by variation of operating temperature and frequency. Consider this variation when designing the circuit. Excessive holes and connection hole between both sides on the PC board should be avoided around or under the mounting area of the Aluminum Electrolytic Capacitors on double sided or multilayer PC board. Torque of tightening screw terminals should not exceed the specified maximum value which is described in the catalog and specification sheets. Consider current balance when 2 or more Aluminum Electrolytic Capacitors are connected in parallel. Use bleeding resistors when 2 or more Aluminum Electrolytic Capacitors are connected in series. In this case, the resistors should be connected parallel to the capacitors.

CAUTION FOR ASSEMBLING CAPACITORS

- 1. Caution before assembly: Aluminum Electrolytic Capacitors cannot be recycled after mounting and applying electricity in unit. The capacitors, which are removed from PC board for the purpose of measuring electrical characteristics at the periodical inspection, should only be recycled for the same position.; Aluminum Electrolytic Capacitors may accumulate charge naturally during storage. In this case, discharge through a 1KOHM resistor before use; Leakage current of Aluminum Electrolytic Capacitors may be increased during long storage time. In this case, the capacitors should be subject to voltage treatment through a 1KOHM resistor before use.
- 2. In the assembly process-1: Ensure rated voltage and capacitance of the capacitors before mounting; Ensure capacitors polarity before mounting; Do not use a capacitor which has been dropped onto a hard surface; Do not use a capacitor with damaged or dented cased or seals.
- 3. In the assembly process-2: Capacitors should be mounted after confirmation that hole spacing on PC board matches the lead pitch of the capacitors; The snap-in type of capacitors should be mounted firmly on the PC board without a gap between the capacitor body and the surface of PC board;. Avoid excessive force when clinching lead wire during auto-insertion process; Avoid excessive shock to capacitors by automatic inserting machine, during mounting, parts inspection or centering operations; Please utilize supporting material such as strap of adhesive to mount capacitors to PC board when it is anticipated that vibration or shock is applied.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

- 4. Soldering: Soldering conditions (temperature and time) should be within the specified conditions which are described in the catalog or specification sheets; In case lead wire reforming is needed due to inappropriate pitch between capacitor and holes on PC board, stress to the capacitor should be avoided; In case of maintenance by soldering iron, if it is required to detach the capacitor, it should be removed from PC board after solder has melted sufficiently in order to reduce stress on the lead wires/terminals of the capacitor; Soldering iron should never touch the capacitor's body.
- 5. Flow soldering: Do not dip capacitor's body into melted solder. It should only be soldered on the reverse side of the PC board on which the capacitors are mounted; Soldering condition (preheat, soldering temperature, dipping time)should be within the specified standard which is described in the catalog or specification sheets; Flux should not be adhered to capacitor's body but only to its terminals; Other devices which are mounted close to capacitors should not touch the capacitors.
- 6. Reflow soldering: Reflow soldering conditions(preheat, soldering, temperature, reflow time)should follow the specified standard which is described in the catalog or specification sheets; Heating standard should depend on surface of the capacitor color or materials when infrared rays are used because the capacitor's heat absorption depends on the surface color or materials. Check heat condition; Standard Aluminum Electrolytic Capacitors cannot withstand two or more reflow processes.
- 7. Handling after soldering: Do not bend or twist the capacitor's body after soldering on PC board; Do not pickup or move PC board by holding the soldered capacitors; Do not hit the capacitors and isolate capacitors from the PC board or other device when stacking PC boards in store.
- PC board cleaning: Standard Aluminum Electrolytic Capacitors should be free from halogenated solvents during PC board cleaning after soldering
- 9. Adhesives and coating materials: Do not use halogenated adhesives and coating materials to fix Aluminum Electrolytic Capacitors; Flux between the surface of the PC board and sealing of capacitors should be cleaned before using adhesives or coating materials; Solvents should be dried up before using adhesives or coating materials; Do not cover up all the sealing area of capacitors with adhesives or coating materials, make coverage only partial.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

CAUTION DURING USE OF CAPACITORS IN SETS

- Do not touch the terminals of capacitors;
- 2. Do not connect electrical terminals of the capacitors. Keep the capacitors free from conductive solution, such as acid, alkali and so on;
- Ensure the operational environment of the equipment in which the capacitor has been built is within the specified condition mentioned in the catalog or specification sheets.

MAINTENANCE

- Periodical inspection should be carried out for the capacitors, which are used with industrial equipment.
 Check the following points at the inspection.
- 2. Visual inspection to check pressure relief vent open or leakage of electrolyte.
- Electrical characteristics: leakage current, capacitance, dissipation factor and the other points which are mentioned in the catalog or specification sheets.

EMERGENCY ACTION

- If the pressure relief vent is open and some gas blows out from the capacitor, turn the main switch of the equipment off or pull out the plug from the power outlet immediately.
- 2. During pressure relief vent operation, extremely hot gas (over 100°C)may blow out from the vent area of the capacitors. So keep your face and skin away from capacitors during its operation. In case of eye contact, flush the open eye(s)with large amount of clean water immediately. In case of ingestion, gargle with water immediately, and do not swallow .Also do not touch electrolyte but wash skin with soap and water in case of skin contact.

STORAGE CONDITIO

- Aluminum Electrolytic Capacitors should not be stored in high temperature or in high humidity. The suitable storage condition is 5°C-35°C, and less than 75% in relative humidity;
- 2. Aluminum Electrolytic Capacitors should not be stored in damp conditions such as water, salt water spray or oil spray.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

- 3. Do not store Aluminum Electrolytic Capacitors in an environment full of hazardous gas (hydrogen sulfide gas, sulfurous acid gas, nitrous acid, chlorine gas, ammonia or bromine gas.
- 4. Aluminum Electrolytic Capacitors should not be stored under exposure to ozone ,ultraviolet rays or radiation.
- 5. After one year, a capacitor should be reconditioned by applying rated voltage in series with a 1000Ω current limiting resistor for a time period of 30 minutes.

DISPOSAL

Please take either of the following actions in case of disposal. Incineration (high temperature of more than 800°C) after crushing the capacitor's body; Consignment to specialists of industrial waste.

ROHS COMPLIANCE

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for this product can be obtained can be obtained at Download Center.

REACH COMPLIANCE

REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained can be obtained at Download Center.



DIP ALUMINUM ELECTROLYTIC CAPACITORS RD SERIES

IMPORTANT NOTES AND DISCLAIMER

- All Product parametric performance is indicated in the Electrical Characteristics for the listed herein test
 conditions, unless otherwise noted. Product performance may not be indicated by the Electrical
 Characteristics if operated under different conditions.
- 2. NextGen Component, Inc (*NextGen*) reserves the right to make changes to this document and its products and specifications at any time without notice. Customers should obtain and confirm the latest product information and specifications before final design, purchase or use.
- 3. NextGen makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, not does NextGen assume any liability for application assistance or customer product design.
- 4. NextGen does not warrant or accept any liability with products which are purchased or used for any unintended or unauthorized application. No license is granted by implication or otherwise under any intellectual property rights of NextGen.
- NextGen products are not authorized for use as critical components in life support devices or systems without express written approval by NextGen.
- 6. NextGen requires that customers first obtain an RMA (Returned Merchandise Authorization) number prior to returning any products. Returns must be made within 30 days of the date of invoice, be in the original packaging, unused and like-new condition. At the time of quoting or purchasing, a product may say that it is Non-Cancelable/ Non-Returnable (NCNR). These products are not returnable and not refundable.