

## **SPECIFICATION SHEET**

SPECIFICATION SHEET NO.	R1216- CR0603FB49K9S1			
DATE	Dec. 16, 2024	Dec. 16, 2024		
REVISION	A2 Updated With Most Recent Data			
DESCRIPTION AND MAIN PARAMETRICS	Thick Film Chip Resistors, 0603 (1608 Metric), CR03 Series, Dimension L1.60*W0.80*H0.45mm, 2 Terminations Tolerance: ±1%, Resistance 49.9 Kohm, Dissipation Max. 1/10W @ 70°C Temperature Coefficient Rate (TCR) Max. ±100ppm/°C Operating Temp. Range -55°C ~+155°C Package in Tape/Reel, 5,000pcs/Reel RoHS/RoHS III compliant and HF			
CUSTOMER				
CUSTOMER PART NO.				
CROSS REF. PART NO.				
ORIGINAL MFG/PART NO.	Aillen/CR03FB49K9			
PART CODE	CR0603FB49K9	PS1		

### **VENDOR APPROVE**

Issued/Checked/Approved







DATE: Dec. 16, 2024

CUSTOMER APPROVE				
DATE:				



## THICK FILM CHIP RESISTORS CR03 SERIES

### **DESCRIPTION**

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to within tolerance by laser cutting of this resistive layer. The resistive layer is covered with a protective coat. Finally, the two external end terminations are added. For ease of soldering the outer layer of these end terminations is a Tin (lead free) alloy.

#### **MAIN FEATURE**

- · High Reliability And Stability
- Reduced Size Of Final Equipment
- Lower Assembly Costs
- · Higher Component And Equipment Reliability
- RoHS III Compliant And Halogen Free Products



### **APPLICATION**

- · Consumer Electrical Equipment
- EDP, Computer Application
- Telecom Application

### **HOW TO ORDER**

· Please indicate pat code OR custom parameters code and send us your RFQ by E-mail



# **THICK FILM CHIP RESISTORS CR03 SERIES**

### **PART CODE GUIDE**



CODE	NAME	KEY SPECIFICATION OPTION
CR	Product code	Thick Film Chip Resistors
0603	Size Code	0402 (1005): L1.00*W0.50mm; 0603 (1608): L1.60*W0.80mm; 0805 (2012): L2.00*W1.25mm; 1206 (3216:) L3.20*W1.60mm;
F	Resistance Range Tolerance Code	P: Jumper; B: +/-0.1%; D: +/-0.5%; F: +/-1%; J: +/-5%
В	Package Code	A: 4Kpcs/7"Reel; B:5kpcs/7"Reel; C:10kpcs/7"Reel; M:15kpcs/7"Reel;  D:10kpcs/10"Reel; E:20kpcs/10"Reel
49K9	Resistance value code	0R: 0ohm; 1R2: 1.2ohm; 12R: 12ohm; 20R: 20ohm; 51R: 51ohm; 240R: 240ohm; 390R: 390ohm; 1K:1Kohm; 10K: 10Kohm; 10K5: 10.5Kohm; 49K9: 49.9Kohm; 62K: 62Kohm; 100K: 100Kohm; 470K: 470Kohm; 1M: 1.0Mohm; 1M2: 1.2Mohm
S1	Internal control code,	Custom letter A~Z, a-z or digits (0-9)



# **THICK FILM CHIP RESISTORS CR03 SERIES**

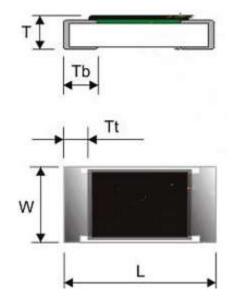
### **DIMENSION (Unit: mm)**





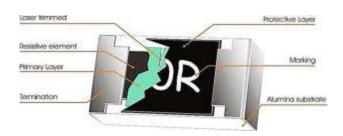
**General Marking:** Blank

CR03 series

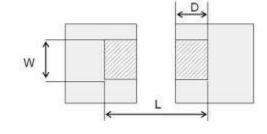


Item	Dimension			
L	1.60±0.10			
W	0.80±0.10			
Т	0.45±0.15			
Тb	0.30±0.15			
Τt	0.30±0.10			

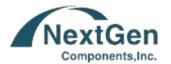
**Resistors Construction For Reference** 



Recommended Solder Pad



Item	Dimension
W	0.70~0.90
L	2.00~2.20
D	0.80~1.00



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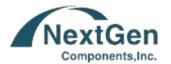
### **GENERAL ELECTRONICAL CHARACTERISTICS**

IT	ITEM		SYMBOL	CHARACTERISTIC	CONDITION
Product Name			CR	Thick Film Chip Resistors	
S	Size		0603	CR03 Series, L1.60*W0.80*H0.45mm	
Resistar	nce Range	Ω		49.9K	
Resistance	Resistance Tolerance		F	±1.0	
TCR	10MΩ≥ R>10Ω	ppm/°C		≤ ±100	
	R≤10Ω			-200~+400	
Max. Di	ssipation	W		1/10	@ Tamb=70°C
Operating Temperature		°C		-55 ~+155	
Max. Operation Voltage		V		75	@DC or RMS
Max. Overl	oad Voltage	V		150	@DC or RMS

### Note

- 1) This is the maximum voltage that may be continuously supplied to the resistor element, see "IEC publication 60115-8"
- 2) Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by  $RCWV = \sqrt{Rated\ Power \times Resistance\ Value} \text{ or Max. RCWV listed above, whichever is lower.}$
- 3) Test condition for jumper (0  $\Omega$ )

ITEM	UNIT	SYMBOL	CHARACTERISTIC	CONDITION
Power Rating At 70°C	W		1/10	
Max. Resistance	mΩ		50	
Rated Current	А		1.0	
Peak Current	А		3.0	
Operating Temperature	°C		-55 ~+155	



## THICK FILM CHIP RESISTORS CR03 SERIES

#### PRODUCT CHARACTERIZATION

Standard values of nominal resistance are taken from the E24 & E96 series for resistors with a tolerance Of  $\pm$ 0.1%,  $\pm$ 0.5%,  $\pm$ 0.5%,  $\pm$ 0.5%,  $\pm$ 0.5%, The values of the E24/E96 series are in accordance with "IEC publication 60063"

#### DERATING

The power that the resistor can dissipate depends on the operating temperature; see Fig.1

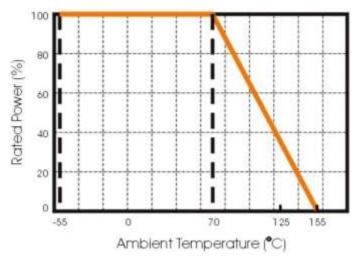


Fig 1 Maximum dissipation in percentage of rated power as a function of the ambient temperature for CR06, CR05, CR03, CR02

### **MOUNTING**

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems. Chip placement can be on ceramic substrates and printed-circuit boards (PCBs). Electrical connection to the circuit is by individual soldering condition. The end terminations guarantee a reliable contact.

#### STORAGE AND HANDLING CONDITIONS

- 1) Products are recommended to be used up within two years since operation date as ensured shelf life. Check solderability in case shelf life extension is needed.
- 2) To store products with following condition: Temperature: 5 to 40°C Humidity: 20 to 70% relative humidity
- 3) Don't store products in a corrosive environment such as sulfide, chloride gas, or acid. It may cause oxidization of electrode, which easily be resulted in poor soldering b.To store products on the shelf and avoid exposure to moisture. Don't expose products to excessive shock, vibration, direct sunlight and so on.



## THICK FILM CHIP RESISTORS CR03 SERIES

#### REFLOW SOLDERING CONDITION

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260 °C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs). Surface Mount Resistors are tested for solderability at 235 °C during 2 seconds. The test condition for no leaching is 260°C for 30 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2.

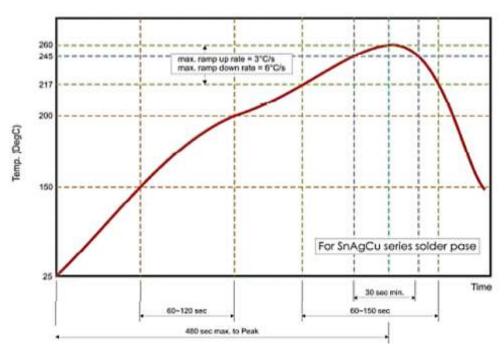


Fig 2. Infrared soldering profile for Chip Resistors

### **TEST AND REQUIREMENTS**

Essentially all tests are carried out according to the schedule of IEC publication 115-8, category LCT/UCT/56(rated temperature range: Lower Category Temperature, Upper Category Temperature; damp heat, long term, 56 days). The testing also meets the requirements specified by EIA, EIAJ and JIS. The tests are carried out in accordance with IEC publication 68, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmospheric conditions according to IEC 60068-1, subclause 5.3. Unless otherwise specified, the following value supplied

Temperature:  $15\,^{\circ}$  C to  $35\,^{\circ}$  C. Relative humidity: 45% to 75%.

Air pressure: 86kPa to 106 kPa (860 mbar to 1060 mbar).

All soldering tests are performed with midly activated flux.



# **THICK FILM CHIP RESISTORS CR03 SERIES**

### TEST AND REQUIREMENT (JIS C 5201-1: 1998)

TEST	PROCEDURE / TEST METHOD	REQUIREME	NT
		Resistor	0Ω
Electrical	- DC resistance values measurement	Within the	<50mΩ
Characteristics	- Temperature Coefficient of Resistance (T.C.R)	specified tolerance	
JISC5201-1: 1998	Natural resistance change per change in degree	Refer to "QUICK	
Clause 4.8	centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$	REFERENCE DATA"	
	t1 : 20°C+5°C-1°C; t2 : -55°C or +155°C		
	R1 : Resistance at reference temperature		
	(20°C+5°C/- 1°C)		
	R2: Resistance at test temperature (-55°C or +155°C)		
Resistance To	Un-mounted chips completely immersed for 10±1	±5%: ΔR/R max.	<50mΩ
Soldering Heat(R.S.H)	second in a SAC solder bath at 260°C±5°C	±(1%+0.05Ω);	
JISC5201-1:1998		±1%: ΔR/R max.	
Clause 4.18		±(0.5%+0.05Ω)	
		no visible damage	
Solderability	Un-mounted chips completely immersed for 2±0.5	95% coverage min., g	ood
JISC5201-1: 1998	second in a SAC solder bath at 235°C±5°C	tinning and no visible	damage
Clause 4.17			
Temperature cycling	30 minutes at -55°C±3°C, 2~3 minutes at 20°C+5°C-	±5%: ΔR/R max.	<50mΩ
JISC5201-1: 1998	1°C, 30 minutes at +125°C±3°C, 2~3 minutes at	±(1%+0.05Ω);	
Clause 4.19	20°C+5°C1°C, total 5 continuous cycles	±1%: ΔR/R max.	
		±(0.5%+0.05Ω)	
		no visible damage	
High Temperature	1000+48/-0 hours; without load in a temperature	±5%: ΔR/R max.	<50mΩ
Exposure	chamber controlled 155 3 C	±(2%+0.1Ω);	
MIL-STD-202		±1%: ΔR/R max.	
method 108		±(1%+0.1Ω)	
		no visible damage	



# **THICK FILM CHIP RESISTORS CR03 SERIES**

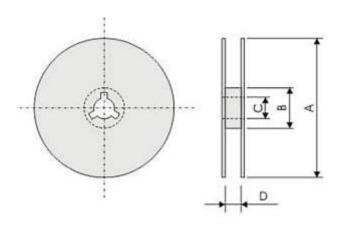
### TEST AND REQUIREMENT (JIS C 5201-1: 1998)

TEST	PROCEDURE / TEST METHOD	REQUIREME	NT
		Resistor	0Ω
Bending strength	Resistors mounted on a 90mm glass epoxy resin	±5%: ΔR/R max.	<50mΩ
JISC5201-1: 1998	PCB(FR4), bending once 3mm for 10sec, 5mm for	±(1%+0.05Ω);	
Clause 4.33	CR02	±1%: ΔR/R max.	
		±(1%+0.05Ω)	
		no visible damage	
Adhesion	Pressurizing force: 5N, Test time: 10±1sec	No remarkable dama	ige or
JISC5201-1: 1998		removal of the termi	nations
Clause 4.32			
Short Time Overload	2.5 times RCWV or max. overload voltage, for	±5%: ΔR/R max.	<50mΩ
(STOL)	5seconds	±(2%+0.05Ω);	
JISC5201-1: 1998		±1%: ΔR/R max.	
Clause 4.13		±(1%+0.05Ω)	
		no visible damage	
Load life in Humidity	1000 +48/-0 hours, loaded with RCWV or Vmax in	±5%: ΔR/R max.	<50mΩ
JISC5201-1: 1998	humidity chamber controller at 40 C 2 C and	±(2%+0.1Ω);	
Clause 4.24	90~95% relative humidity, 1.5hours on and 0.5 hours	±1%: ΔR/R max.	
	off	±(1%+0.1Ω)	
		no visible damage	
Load life (endurance)	1000 +48/-0 hours, loaded with RCWV or Vmax in	±5%: ΔR/R max.	<50mΩ
JISC5201-1: 1998	chamber controller 70±2°C, 1.5 hours on and 0.5	±(3%+0.1Ω);	
Clause 4.25	Hours off	±1%: ΔR/R max.	
		±(1%+0.1Ω)	
		no visible damage	
Insulation Resistance	Apply the maximum overload voltage (DC) for	R ≥ 10GΩ	1
JISC5201-1: 1998	1minute		
Clause 4.6			
Dielectric Withstand	Apply the maximum overload voltage (AC) for 1	No breakdown or flas	shover
Voltage	minute		-
JISC5201-1: 1998			
Clause 4.7			
12/16/2024	1		

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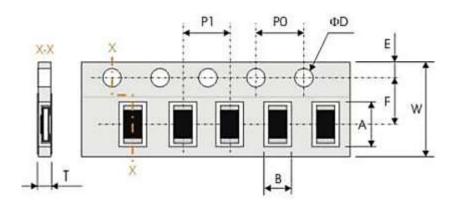
### **REEL DIMENSION (Unit: mm)**

7": 5,000Ppcs/Reel



Code	Dimension Dimension 10"		Dimension 13"
А	178.0+/-2.0	254.0+/-2.0	330.0+/-2.0
В	60.0 +/-1.0	100 +/-1.0	100+/-1.0
С	13.0+/-0.20	13.0+/-0.20	13.0+/-0.20
Т	9.0+/-0.50	9.0+/-0.5	9.0+/-0.5

### **TAPE DIMENSION (Unit: mm)**



Code	Dimension
А	1.90±0.20
В	1.10±0.20
W	8.00±0.30
F	3.50±0.20
E	1.75±0.10
P 1	4.00±0. 10
P0	4.00±0.10
ФD	1.50±0.10
Т	0.65±0.05

### TAPING QUANTITY AND TAPE MATERIAL

Таре	Paper Tape						Embossed Tape	Bulk Cassette
		4 mm Pitch		2 mm Pitch			4 mm Pitch	
Reel Size	7"	10"	13"	7"	10"	13"	7"	
CR03	5000	10000	20000	10000	20000		-	20000



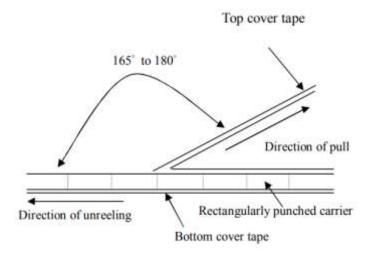
## THICK FILM CHIP RESISTORS CR03 SERIES

### PERFORMANCE OF TAPING

### **Strength of Carrier Tape and Top Cover Tape**

Carrier Tape: When a tensile force 1.02kgf is applied in the direction of unreeling the tape, the tape shall withstand this force. Top cover Tape: When a tensile force 1.02kgf is applied to the tape, the tape shall withstand this force. Peel Force of Top Cover Tape

Unless otherwise specified, the peel force of top cover tape shall be 10.2 to 71.4 g f when the top cover tape is pulled at a speed of 300mm/min with the angle between the taped during peel and the direction of unreeling maintained at 165 to 180°as illustrated in Fig.





# **THICK FILM CHIP RESISTORS CR03 SERIES**

#### ROHS COMPLIANCE

 The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for this product can be obtained can be obtained at Download Center.

### **REACH COMPLIANCE**

REACH substances of high concern (SVHCs) information is available for this product. Since the European
Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the
foreseeable future, REACH Test Report for this product can be obtained can be obtained at Download Center.

### IMPORTANT NOTES AND DISCLAIMER

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  conditions, unless otherwise noted. Product performance may not be indicated by the Electrical
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