

SPECIFICATION SHEET

SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

SPECIFICATION SHEET NO.	S0228- FZ108M025HPNTB			
ORIGINAL MFG/PART NO	Aillen Capacitors/CAE108M1EHFZI1CTR1			
NEXTGEN PART CODE	FZ108M025HPNTB	Indicate This Code For RFQ/Order		
DATE	Feb. 28, 2025			
REVISION	A2 Updated With Most Recent Data			
DESCRIPTION AND	SMD Capacitors Aluminum Electrolytic (CAE), FZ series, 2 pads			
MAIN PARAMETRICS	Wide Temperature and Low Impedance type			
IVIAIN PARAIVIETRICS	Capacitance:1000μF, Tolerance ±20%, Voltage 25V			
	Case size: ØD12.5*L13.5	mm, Impedance (m $\Omega/20^{\circ}$ C,100KHz): 0.06 Ω Max.		
	Ripple Current (mA r.m.s	/@+105°C, 100KHz): 1100mA Max.		
	Lifetime @105°C: 5000 F	lours Operating Temp. Range -55°C ~+105°C		
	Package in Tape/Reel, 50	Opcs/Reel		
	REACH/RoHS/RoHS III Co	mpliant & Halogen Free		
CUSTOMER				
CUSTOMER PART NUMBER				
CROSS REF. PART NUMBER				
МЕМО				

VENDOR APPROVE

Issued/Checked/Approved







Date: Feb. 28, 2025

CUSTOMER APPROVE		
Date:		

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SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

MAIN FEATURE

- Aluminum Electrolytic Capacitors Foil Type, Radial, Can SMD
- Wide Temperature And Low Impedance Type
- High Stability And Reliability and Designed Capacitors Quality Meets IEC60384
- Operating Temperature Range: -55~+105°C
- Available For High Density Surface Mounting
- Rated Voltage Range from 6.3V to 100V
- Offer Quality Alternatives Parts For Major Brand KEMET/CHEMI-CON/NICHICON/ RUBYCON and more
- Moisture Sensitivity Level (MSL) 1 (Unlimited)
- REACH/RoHS/RoHS III Compliant & Halogen Free

MAIN APPLICATION

- High-density Patch Assembly Electronic Circuit: Power Supply, Lighting, etc
- Industrial Equipment: Routers, Switches, Measuring Instruments, etc.
- Consumption Type Equipment: Amplifying Circuit Of Intelligent Loudspeaker,
 Smoothing Circuit, LED Lamp, etc.

ELECTRICAL CHARACTERISTICS

- See Page 8 ~Pag3 9 For Different Part Number.
- All Products Parameters are Subject To NextGen Components' Final Confirmation.



Image shown is a representation only. Exact specifications should be obtained from the product dimension.





HOW TO ORDER

• Please Follow Up Part Code Guide And Indicate NextGen Part Code <u>FZ108M025HPNTB</u> For RFQ/Order.

PART CODE GUIDE



CODE	NAME	KEY SPECIFICATION OPTION
FZ	Product Index	Capacitors Aluminum Electrolytic, V-Chip Type, Original Series Number CDFZ
108	Rated Capacitance	475: 4.7μF; 106: 10μF; 156: 15μF; 226: 22μF; 276: 27μF; 336: 33μF 476: 47μF; 566: 56μF; 686: 68μF; 107: 100μF; 157: 150μF; 227: 220μF 337: 330μF; 477: 470μF; 687: 680μF; 108: 1000μF; 158: 1500μF 228: 2200μF; 338: 3300μF
M	Capacitance Tolerance	M: ±20%; V: -10% ~ +20%
025	Rated Voltage	6V3: 6.3V; 010: 10V; 016:16V; 025: 25V; 035: 35V; 050: 50V; 063: 63V 080: 80V; 100: 100V
Н	Environmental Requirements	R: RoHS III Complaint; H: RoHS III Complaint & Halogen Free
Р	Case Diameter	B: ØD3.0mm; C: ØD4.0mm; D: ØD5.0mm; E: ØD6.3mm; F: ØD8.0mm; G: ØD10.0mm; K: ØD16mm; L: ØD18mm; P: ØD12.5mm
N	Case Length	H: L5.7mm; I: L6.5mm; J: L7.7mm; K: L10.5mm; L: L11.5mm; M: L12.5mm; N: L13.5mm
Т	Package	T: Tape and Reel
В	Internal Control Code	Letter A~Z, a~z or digits (0~9)
XX	Suffix	Blank: N/A XX: Letter A~Z, a~z or digits (0~9) for Special/Custom Parameters



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

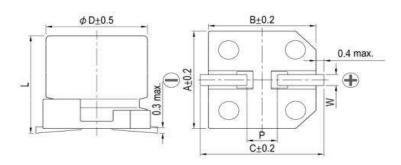
DIMENSION (Unit: mm)

Ø4 ~ Ø6.3 Non explosion proof valve,

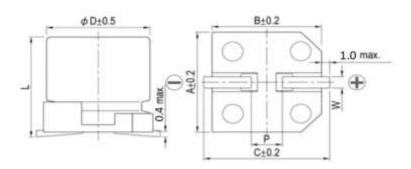
Ø8 ~ Ø10 Explosion proof valve







Ø12.5~Ø18



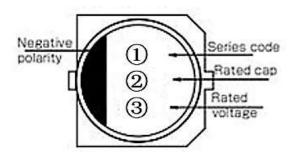
Size	Ø4	Ø5	Ø6.3	Ø6.3	Ø8	Ø8	Ø10	Ø10	Ø12.5
Case L	5.7	5.7	5.7	7.7	6.5	10.5	10.5	13.5	13.5
Tolerance @ L	-0.3/+0.5	-0.3/+0.5	-0.3/+0.5	-0.3/+0.5	-0.3/+0.5	±0.5	±0.5	±0.5	±0.5
А	4.3	5.3	6.6	6.6	8.3	8.3	10.3	10.3	13.0
В	4.3	5.3	6.6	6.6	8.3	8.3	10.3	10.3	13.0
С	5.1	6.0	7.2	7.2	9.2	9.2	11.2	11.2	14.0
Р	1.0±0.2	1.5±0.2	2.1±0.2	2.1±0.2	3.1±0.2	3.1±0.2	4.5±0.2	4.5±0.2	4.4±0.2
W	0.5~0.8	0.5~0.8	0.5~0.8	0.5~0.8	0.8~1.1	0.7~1.2	0.7~1.3	0.7~1.3	1.1~1.4

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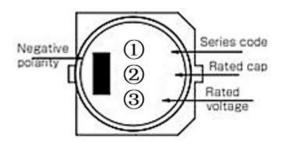
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MARKING – FOR DIFFERENT GUIDE

 $DØ \leq 10mm$

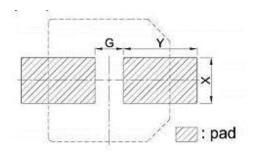


 $D\emptyset \geq 2.5$ mm



SYMBOL	NAME
1	Series Code
2	Rated Capacitance
3	Rated Voltage

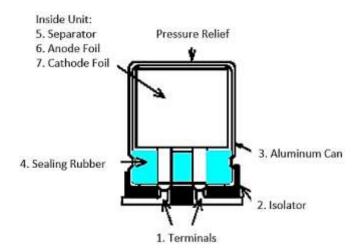
RECOMMENDED LAND PATTERN (Unit: mm)



DIAMETER SIZE	Х	Y	G
DØ4	1.6	2.6	1.0
DØ5	1.6	3.0	1.4
DØ6.3	1.6	3.5	1.9
DØ8	2.5	3.5	3.0
DØ10	2.5	4.0	4.0
DØ12.5	3.2	6.0	4.0

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CONSTRUCTION – FOR REFERENCE ONLY



NO.	PARTS	MATERIAL
1	Terminal	Tinned Copper – Clad Steel Wire (Pb Free)
2	Isolator	Thermo-plastic resin
3	Aluminum Can	Aluminum
4	Sealing Rubber	Synthetic rubber
5	Separator	Manila hemp
6	Anode Foil	High purity aluminum foil
7	Cathode Foil	Aluminum foil

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GENERAL ELECTRICAL CHARACTERISTICS – FOR DIFFERENT PART CODE

PARAMETER	UNITS	VALUE
Operating Junction Temperature Range	°C	-55 ~ +1 05
Storage Temperature Range	°C	-55 ~ +150

FREQUENCY COEFFICIENT OF ALLOWABLE RIPPLE CURRENT

FREQUENCY F(Hz)		100≤F < 1K	1K≤F < 10K	10K≤F < 100K	100K≤F
	C≤33	0.35	0.70	0.90	1.00
Coefficient C(μF)	33 < C≤150	0.45	0.85	0.92	1.00
	150 < C	0.60	0.85	0.95	1.00

TEMPERATURE COEFFICIENT

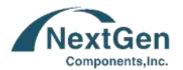
AMBIENT TEMPERATURE (°C)	105	85	≤70
Coefficient	1	1.5	2



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ELECTRICAL CHARACTERISTICS - Ta = 25°C, FOR DIFFERENT PART CODE

NEXTGEN PART CODE	RATE VOL.	CAPACITOR VALUE	MAX. LEAKAGE CURRENT	MAX. IMPEDANCE @20 °C 100KHZ	MAX. RIPPLE CURRENT @ 105°C 100KHZ	LOAD LIFE	CASE SIZE ØD X L
	V	μF	μА	Ω	mA r.m.s	Hours	mm
FZ477M6V3HFKTA	6.3	470	29.61	0.17	450	5000	8x10.5
FZ477M6V3HFKTB	6.3	470	29.61	0.16	600	5000	8x10.5
FZ108M010HGKTA	10	1000	100	0.09	850	5000	10x10.5
FZ108M010HGKTB	10	1000	100	0.08	850	5000	10x10.5
FZ477M016HFKTA	16	470	75.2	0.17	450	5000	8x10.5
FZ337M025HGKTA	25	330	82.5	0.09	670	5000	10x10.2
FZ337M025HFKTA	25	330	82.5	0.17	450	5000	8x10.5
FZ337M025HFKTB	25	330	82.5	0.16	600	5000	8x10.5
FZ477M025HGKTA	25	470	117.5	0.09	670	5000	10x10.5
FZ477M025HGKTB	25	470	117.5	0.09	850	5000	10x10.5
FZ108M025HPNTA	25	1000	250	0.07	820	5000	12.5x13.5
FZ108M025HPNTB	25	1000	250	0.06	1100	5000	12.5x13.5
FZ226M035HDHTA	35	22	7.7	0.8	150	2000	5x5.7
FZ226M035HEHTA	35	22	7.7	0.8	150	2000	6.3x5.7
FZ226M035HEHTB	35	22	7.7	0.44	230	2000	6.3x5.7
FZ476M035HFITA	35	47	16.45	0.44	230	3000	8x6.5
FZ105M050HCHTA	50	1	3.0	2.9	60	2000	4x5.7
FZ106M050HEHTA	50	10	5	0.88	165	2000	6.3x5.7
FZ106M050HDHTB	50	10	5	1.52	85	2000	5x5.7
FZ107M050HFKTA	50	100	50	0.34	360	5000	8x10.5



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ELECTRICAL CHARACTERISTICS - Ta = 25°C, FOR DIFFERENT PART CODE

NEXTGEN	RATE	CAPACITOR	MAX.	MAX.	MAX. RIPPLE	LOAD	CASE
PART CODE	VOL.	VALUE	LEAKAGE	IMPEDANCE	CURRENT	LIFE	SIZE
			CURRENT	@20 °C	@ 105°C		ØD X L
				100KHZ	100KHZ		
	V	μF	μΑ	Ω	mA r.m.s	Hours	mm
FZ476M050HEJTA	50	47	23.5	0.68	185	3000	6.3x7.7
FZ476M050HEJTB	50	47	23.5	0.68	195	3000	6.3x7.7
FZ476M050HFITA	50	47	23.5	0.68	185	3000	8x6.5
FZ476M050HFITB	50	47	23.5	0.68	195	3000	8x6.5
FZ227M050HGKTA	50	220	110	0.18	670	5000	10x10.5
FZ337M050HPNTA	50	330	165	0.12	900	5000	12.5x13.5
FZ475M063HDHTA	63	4.7	3.0	2.9	60	2000	5x5.7
FZ476M063HFKTA	63	47	29.61	0.65	250	5000	8x10.5

Remark

1) Specification are subject to change without notice should a safety or technical concern arise regarding the product, please be sure to contact our sales offices.

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2) The sizes in the above table are all standard specifications. If you need custom parameters , please contact us.

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CHARACTERISTICS

Standard Atmospheric Conditions

The standard range of atmospheric conditions for making measurements/test as follows:

Ambient temperature: 15°C to 35°C

Relative humidity: 45% to 85%

Air Pressure: 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: 20°C ± 2°C

Relative humidity: 60% to 70%

Air Pressure: 86kPa to 106kPa

As to the detailed information, please refer to following Table

Operating Temperature Range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is

-55°C to 105°C.

As to the detailed information, please refer to the mentioned table next pages.



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORM	ANCE									
Nominal Capacitance	<conditio< td=""><td>n></td><td></td><td></td><td></td><td></td><td></td></conditio<>	n>									
(Tolerance)	Measuring	g Frequency	∕: 120Hz±	12Hz							
	Measuring	g Voltage : N	Not more t	han 0.5V							
	Measuring	g Temperati	ure : 20 \pm :	2°C							
	<criteria></criteria>	<criteria></criteria>									
	Shall be w	Shall be within the specified capacitance tolerance									
Leakage Current	<condition></condition>										
	After DC \	After DC Voltage is applied to capacitors through the series protective resistor									
	(1kΩ±10	Ω) so that to	erminal vo	ltage may	reach the	reacted u	use voltage. The leakage				
	current w	hen measur	ed in 2 mi	nutes sha	ll not exce	ed the val	ues of the following				
	equation.										
	<criteria></criteria>	•									
	I (μA) ≤ 0.	01 CV or 3	(μΑ), Whi	chever is g	greater						
	I: Leakage	Current (μ	۹)								
	C: Capacit	ance (μF)									
	V: Rated V	Vorking Vol	tage (V)								
tan δ	<conditio< td=""><td>n></td><td></td><td></td><td></td><td></td><td></td></conditio<>	n>									
	See Norm	nal Capacita	nce, for m	easuring f	requency,	, voltage a	nd temperature.				
	<criteria></criteria>	•									
	The tange	nt of the lo	ss angle (ta	an δ) of th	e capacito	ors shall re	fer to the following table.				
	Measuren	nents shall l	oe made u	nder the s	ame cond	litions as t	hose given for the				
	measuren	nent of the	capacitano	ce.							
	100	C (E)	6.2	10	4.0	25]				
	W.V.	Cap.(μF)	6.3	10	16	25	-				
	tan δ	<1000	0.26	0.22	0.20	0.18					
		1000	0.28	0.24	0.22	0.20					
		1500	0.28	0.27	/	/					
		2200	0.34	0.29	/	/					
	W.V.	Cap.(μF)	35	50	100						
	tan δ	<330	0.14	0.12	0.14						
		330	0.16	0.12	0.18						
		470	0.18	0.14	0.18						
	Remark: R	efer to this	documen	t for tan δ	of other v	oltages.					



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORMA	ANCE										
Rated voltage (WV)	W.V. (V.DC)	6.3	10	16	25	35	50	63		80	100	
Surge voltage (SV)	S.V. (V.DC.)	7.2	11.5	18.4	28.8	40.2	57.5	72.5		92	115	
Temperature	<condition>.</condition>											
Characteristic IEC-	Step.	Testin	g Tempe	rature(°	C)	Time						
60384-4 4.12	1		20±2	2		Time to reach thermal equilibrium						
	2		-55(-25)	±3		Time to reach thermal equilibrium						
	3		20±2	2		Time t	o reach t	hermal	equil	ibriun	า	
	4.		105±	2		Time t	o reach t	hermal	equil	ibriun	า	
	5		20±2	2		Time t	o reach t	hermal	equil	ibriun	า	
	shall n b) At ste more t c) At-55° table. Rate Z-25°C/ Z-55°C/	ot more p 5, tan than the C (-25°C d Voltag Z+20°C Z+20°C	e than 8 t δ shall b e specifie C), imped ge (V) (120Hz)	imes the e within d value. ance (Z)	the lim	tof 4.3. The second of 4.3. The	The leak xceed the 25	e value	rent v	/alue s	shall not	
Sealing Tape Reel Strength	<condition angle:="" peel="" speed="" st<="" td="" the=""><td>165 to : 300mr rength</td><td>m per mi</td><td>nutes 0.1 ~ 0.7 speed: 300</td><td>'N unde</td><td>er these c</td><td>onditions ver tape</td><td>·</td><td>s glue</td><td>ed.</td><td></td></condition>	165 to : 300mr rength	m per mi	nutes 0.1 ~ 0.7 speed: 300	'N unde	er these c	onditions ver tape	·	s glue	ed.		

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SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORMANCE										
Load Life Test	<condition></condition>										
IEC-60384- 4 4.13	The capacitor is stored at a	temperature of 105 $^\circ$ C ± 2 with rated voltage applied									
	continuously for 2000Hrs fo	or Ø D x L≤6.3x5.7mm;3000 Hrs for 6.3x7.7L &									
	8x6.5L & 10x7.7L;5000 Hrs	8x6.5L & 10x7.7L;5000 Hrs for \emptyset D \geq 8mm. Then the product should be tested after									
	16 hours recovering time at atmospheric conditions. The result should meet the										
	following table:										
	<criteria> The characteristic</criteria>	c shall meet the following requirements.									
	Capacitance Change	\pm 30% of initial measured value.									
	tan δ	300% or less of the specified value									
	Leakage current	Not more than the specified value.									
	Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible									
	Inner construction	No corrosion of tab terminals or electrodes									
Shelf Life Test IEC-60384- 4 4.17		red with no voltage applied at a temperature of 105 ±2°C wing this period the capacitors shall be removed from the									
120 00304 4 4.17											
	test chamber and be allowe	ed to stabilized at room temperature for 4~8 hours. Next									
	they shall be connected to a	a series limiting resistor(1k \pm 100 Ω) with D.C. rated voltage									
	applied for 30min. After wh	ich the capacitors shall be discharged, and then, tested the									
	characteristics.										
	<criteria> The characteristic</criteria>	c shall meet the following requirements.									
	Capacitance Change	\pm 30% of initial measured value.									
	tan δ	300% or less of the specified value									
	Leakage current	Not more than 200% of the specified value									
	Appearance	No leakage of electrolyte or swelling of the case. All markings shall be legible									
	Inner construction No corrosion of tab terminals or electrodes										
	Remark:										
		more than 1 year, the leakage current may increase.									
2/28/2025	Please apply voltage throug	h about 1 KΩ resistor, if necessary.									



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

PERFORMANCE	PERFORMANCE								
<condition></condition>									
Test temperature:15~35°0									
Series resistor: R= $\frac{100\pm50}{C}$!								
R: protective resistor (KG	R: protective resistor ($K\Omega$)								
C: nominal capacitance (C: nominal capacitance (µF) Test voltage: Surge voltage item 4.4								
No. of cycles: 1000cycles E	No. of cycles: 1000cycles Each cycles lasts for 6 ± 0.5 min								
"ON" for 30 ±	"ON" for 30 \pm 5 s "OFF" for 5 \pm 0.5min.								
Leakage current	Not more than the specified value								
Capacitance Change	Within \pm 15% of initial value.								
tan δ	Not more than the specified value.								
Appearance	There shall be no leakage of electrolyte.								
<condition> Fix it at the point 4 mm or</condition>	less from body. For ones of 12.5 mm or more in diameter or								
Fix it at the point 4 mm or	less from body. For ones of 12.5 mm or more in diameter or								
25 mm or Capacitance; Di	rection and during of vibration:3 orthogonal directions								
mutually each for 2 hours	(total of 6 hours)								
Vibration frequency range	: 10Hz ~ 55Hz								
Peak to peak amplitude : 1	L.5mm								
Sweep rate : 10Hz ~ 55Hz	~ 10Hz in about 1 minute								
<criteria></criteria>									
The characteristic shall me	eet the following requirements.								
Leakage current	Not more than the specified value								
Capacitance Change	Within \pm 10% of initial value.								
tan δ	Not more than the specified value.								
Appearance There shall be no leakage of electrolyte.									
	<pre> <condition> Test temperature:15~35°C Series resistor: R= 100±50 C R: protective resistor (KG C: nominal capacitance (No. of cycles: 1000cycles E</condition></pre>								



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORMANCE							
Solderability Test IEC-60384-4	<condition> The capacitor shall be test</condition>	red under the following conditions:						
4.6	Soldering temperature: 24	15°C±3°C						
	Dipping depth: 2mm							
	Dipping speed: 25 ± 2.5mm/s							
	Dipping time: 3±0.5s							
	<criteria></criteria>							
	Coating quality	A minimum of 95% of the surface being immersed						
Resistance to	<condition></condition>							
solder heat	<pre><condition> After reflow soldering (item 4.18)</condition></pre>							
test	The capacitor shall be left at room temperature for before measurement.							
	<criteria></criteria>							
	The characteristic shall meet the following requirements.							
	Leakage current	Not more than the specified value						
	Capacitance Change	Within \pm 10% of initial value.						
	tan δ	Not more than the specified value.						
	Appearance	There shall be no leakage of electrolyte.						
Damp heat test	<condition></condition>							
IEC60384-4	Humidity Test:							
4.12	According to IEC60384-4 N	No.4.12 methods, capacitor shall						
	be exposed for 1000±8 ho	ours in an atmosphere of 90~95%R H .at						
	60±3°C, the characteristic	change shall meet the following requirement.						
	<criteria></criteria>							
	Leakage current	Not more than the specified value						
	Capacitance Change	Within \pm 20% of initial value.						
	tan δ	Not more than 120% of the specified value						
	Appearance	There shall be no leakage of electrolyte.						

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SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORMANC	E							
Change Of Temperature	<condition></condition>								
Test IEC-60384-4 4.7	Temperature of	cycle: According to I	EC60384-4 No.4.7 methods, capacitor shall be placed						
	in an oven, the condition according as below								
	No.	Temperature	Time						
	1	+25°C	≤3 Minutes						
	2	-55°C	30±2 Minutes						
	3	+25°C	≤3 Minutes						
	4	+105°C	30±2 Minutes						
	5	+25°C	≤3 Minutes						
	1 to 5 = 1 cycle, Total 5 cycles								
	and then the capacitor shall be subjected to standard atmospheric conditions for 4								
	hours, after which measurements shall be made.								
	<criteria></criteria>								
	The characteristic shall meet the following requirements.								
	Capacitance	e Change	Within \pm 10% of initial value.						
	tan δ		Not more than the specified value.						
	Leakage cur	rent	Not more than the specified value.						
	Appearance	!	No broken and undamaged.						
Low Tomporature Test									
Low Temperature Test	<condition></condition>								
		•	for 96 ± 4 hours. And then the capacitor shall be						
			c conditions for 4 hours, after which measurements						
	shall be made.								
	<criteria></criteria>								
	Leakage cur	rent	Not more than the specified value						
	Capacitance	: Change	Within \pm 10% of initial value.						
	tan δ		Not more than the specified value.						
	Appearance		No broken and undamaged						

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SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

ITEM	PERFORMANCE
Vent Test IEC-60384-4 4.16	<condition> The following test only apply to those products with vent products at diameter ≥ Ø8 with vent. D.C. test The capacitor is connected with its polarity reversed to a DC power source. Then a current selected from following table is applied.</condition>
	Diameter (mm) DC Current (A) 22.4 or less 1
Mechanical	<criteria> No emission of gas after 30 minutes of the voltage application also meets the specification. The vent shall operate with no dangerous conditions such as flames or dispersion of pieces of the capacitor and/or case. <condition></condition></criteria>
Characteristics Test	Bending Test: Apply pressure in the direction of the arrow at a rate of about 0.5 mm/s until bent width reaches 2 mm and hold for 60s. The board shall be the test board "B" as specified in JIS C 0051: 2002. If the land area differs, it shall be specified clearly in the next item. Substrate before test Substrate during test Length = actual width of substrate + 5 (minimum) on both sides
	<criteria> Without mechanical damage such as breaks. Electrical characteristics shall be satisfied. If there are electrodes on both surfaces, above requirements shall be satisfied on whichever surface it may be fixated on.</criteria>



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

• •								
ITEM	PERFORMANCE							
Reflow Soldering Temperature Profile	Welding Method	Welding Method Reflow Soldering Soldering Iro						
remperature Frome	The feasibility of	Feasible	Feasible	Is not workable				
	Conditions for the use	of lead-free reflow s	soldering.					
	T4	ıı		Z Time(sec)				
	1) Methods the follow	ving						
	Reflow soldering: plea	se follow the temper	rature condition d	uring welding. If high				
	temperature is used, ¡	olease measure and i	nform the capacit	or temperature and				
	reflow soldering cond	ition. The product siz	e is larger and its	rising temperature is				
	slower. It is not neces	sary to adjust the ter	nperature of the r	eflow solder in				
	accordance with the s	ize of the product. Fo	or example, the pr	oducts of 4 and 10 will be				
	installed in the PCB ov	er tin furnace.						
	2) Precautions for solo	dering tin: Related fa	ctors of reflow sol	dering temperature:				
	Product size: The prod	luct size is larger and	l its temperature r	ises slowly.				
	Product installation po	osition: The tempera	ture of PCB center	is lower than that of PCB				
	3) Reflow soldering							
	If possible, avoid reflo	w soldering twice.						
	If repeated reflux is ur	navoidable, measure	and inform the fir	st and second reflux				
	temperature, and the	time of reflow solde	ring					
	4) Please do not 3 tim	es of reflow soldering	g					
	Please follow the follo	wing conditions whe	n soldering tin sol	dering:				
	Soldering iron maximu	um temperature: 35	50±5°C;					
	Welding time: 3+1/-0	os						



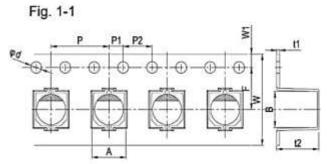
SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

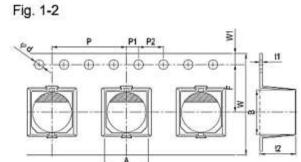
ITEM	PERFORMANCE								
Reflow Soldering	Test Method A	and Peak Temperatu	ıre Perm	nissible	Range				
Temperature Profile	Products cate	egory	SMD a	luminu	n electro	olytic ca	pacitor	9	
remperature rrome	voltage (V)		4~50	4~50		≥63	4~10		≥160
	Product size		Φ4~6. 3×4.5 L	Ф4-6	.3	Φ4~ 6.3	Ф8-1	18	≥Φ 12.5
		TEM (T ₁ ~T ₂ , °C)	-		150	-180	1		100
	Preheating	Time (t ₁) Max, S	120		1	80			
	The	TEM (T ₃ + °C)	230	217	230	217	217	230	217
	duration of the	Time (t ₂) Max, S	30	90	60	60	60	40	60
	The highest	TEM (T ₄ · °C)	250	26	50	250	2	50	240
	temperature	Time (t ₃) Max, S	5	<i>3</i> 74					
	Return the n	Return the number							
	 OP-CAP Precautions: Reflow soldering will reduce the rated electrostatic capacity of the product, and it should be confirmed whether reflow soldering condition meets the specification of recommended reflow soldering. Although the actual reflow condition change is still based on the reflow soldering method, please note that the highest temperature and the electrode terminal at 								
	 OP-APproductsduringtheprocessofreflowheatingtemperatureshoulding more than 200 °C If the reflow condition temperature or duration is greater than the about the OP-CAP product will be damaged. The electrostatic capacity of the reduced by about 50%, the leakage current is large (up to m A), and the the capacitor is damaged. Recommended Land Size (see page 5) 							ove table, product is	

SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

TAPE (Unit: mm), Applicable standard JIS C0806 and IEC 60286.

Fig. 1 (Ø4 ~ Ø10)

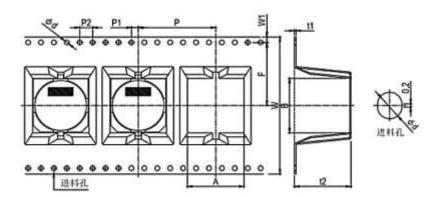




SIZE	W	Р	F	A0	В0	t2	Ød	P1	P2	t1	W1	APPLICABLE
Ø4*5.7	12	8	5.5	4.7	4.7	5.8	1.5	2	4	0.4	1.75	Fig.1-1
Ø5*5.7	12	12	5.5	6.0	6.0	5.8	1.5	2	4	0.4	1.75	Fig.1-2
Ø6.3*5.7	16	12	7.5	7.0	7.0	5.8	1.5	2	4	0.4	1.75	Fig.1-2
Ø6.3*7.7	16	12	7.5	7.0	7.0	8.3	1.5	2	4	0.4	1.75	Fig.1-2
Ø6.3*10.2	16	12	7.5	7.0	7.0	11.0	1.5	2	4	0.4	1.75	Fig.1-2
Ø8*6.5	16	12	7.5	8.7	8.7	6.8	1.5	2	4	0.4	1.75	Fig.1-2
Ø8*10.5	24	16	11.5	8.7	8.7	11.0	1.5	2	4	0.4	1.75	Fig.1-2
Ø8*12.5	24	16	11.5	8.7	8.7	13.0	1.5	2	4	0.4	1.75	Fig.1-2
Ø10*10.5	24	16	11.5	10.7	10.7	11.0	1.5	2	4	0.4	1.75	Fig.1-2
Ø10*12.5	24	16	11.5	10.7	10.7	13.0	1.5	2	4	0.4	1.75	Fig.1-2
Ø10*13.5	24	16	11.5	10.7	10.7	13.0	1.5	2	4	0.4	1.75	Fig.1-2

TAPE (Unit: mm), Applicable standard JIS C0806 and IEC 60286.

Fig. 1-3 (Ø12.5 ~ Ø18)

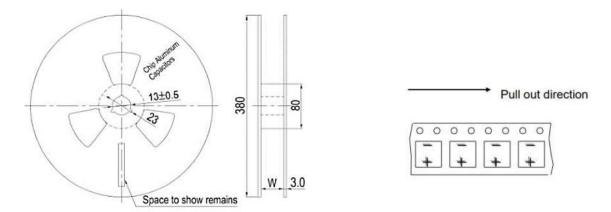


SIZE	W	Р	F	А	В	t2	Ød	P1	P2	t1	W1	APPLICABLE
Ø12.5*13.5	32	24	14.2	13.4	13.4	14.5	1.5	2	4	0.5	1.75	Fig.1-3
Ø12.5*16	32	24	14.2	13.4	13.4	17	1.5	2	4	0.5	1.75	Fig.1-3
Ø16*16.5	44	28	20.2	17.5	17.5	17.5	1.5	2	4	0.5	1.75	Fig.1-3
Ø16*21.5	44	28	20.2	17.5	17.5	22.5	1.5	2	4	0.5	1.75	Fig.1-3
Ø18*16.5	44	32	20.2	19.5	19.5	17.5	1.5	2	4	0.5	1.75	Fig.1-3

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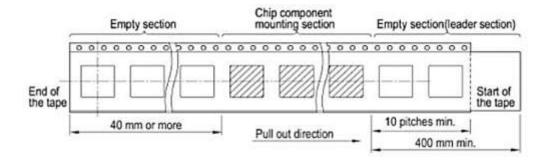
REEL (Unit: mm), Applicable standard JIS C0806 and IEC 60286.



CASE SIZE	Ø4	Ø5	Ø6.3	Ø8x6.5	Ø8×10.2 (10.5)	Ø10	Ø12.5
W (mm)	14	14	18	18	26	26	34
Qty/Reel (pcs)	2000	1000	1000	500	500	500	500

PACKING METHOD

- Polarity: Anode on the opposite side of the feed hole
- The leader length of the tape shall not be less than 400mm including 10 or more embossed sections in which no parts are contained.
- The winding core is provided with an over 40mm long empty section



SMD CAPACITORS ALUMINUM ELECTROLYTIC FZ SERIES

APPLICATION GUIDELINE

CIRCUIT DESIGN

- 1) Please make sure the environmental and mounting conditions to which the capacitor will be exposed are within the conditions specified in catalogue.
- 2) Operating temperature and applied ripple shall be within specification.
- 3) Appropriate capacitors which comply with the life requirement of the products should be selected when designing the circuit.
- Aluminum electrolytic capacitors are polar. Make sure that no reverse voltage or AC voltage is applied to the capacitors. Please use bi-polar capacitors for a circuit that can possibly see reversed polarity.

Note: Even bi-polar capacitors cannot be used for AC voltage application.

- 5) Do not use aluminum electrolytic capacitors in a circuit that requires rapid and very frequent charge/ discharge. In this type of circuit, it is necessary to use a special design capacitor with extended life characteristics.
- 6) Do not apply excess voltage.
- (1) Please pay attention to that the peak voltage, which is DC voltage overlapped by ripple current, will not exceed the rated voltage.
- (2) In the case where more than 2 aluminum electrolytic capacitors are used in series, please make sure that applied voltage will be lower than rated voltage and the voltage will be applied to each capacitor equally by using a balancing resistor in parallel with the capacitor.
- 7) Aluminum electrolytic capacitors shall not be used under the following environmental conditions:
- (1) (a) Capacitors will be exposed to water (including condensation), brine or oil. (b) Ambient conditions that include toxic gases such as hydrogen sulfide, sulfurous acid, nitrous acid, chlorine, bromine, methyl bromide, ammonium, etc. (c) Ambient conditions that expose the capacitor to ozone, ultraviolet ray and radiation.
- (2) Severe vibration and physical shock conditions that exceed specification.

Vibration test condition: 10-55-10Hz

Vibration frequency range: 10~55~10hz

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Sweep rate: 10~55~10Hz/minute

Sweep method : logarithmic

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Amplitude or acceleration: 1.5mm (max. Acceleration is 10G)

Direction of vibration : X, Y, Z direction

Testing time: 2 hours per each direction

Shock is not applicable normally.

If a particular condition is required, please contact our sales team.

8) The main chemical solution of the electrolyte and the separator paper used in the capacitors are combustible.

The electrolyte is conductive. When it comes in contact with the PC board, there is a possibility of pattern

corrosion or short circuit between the circuit pattern, which could result in smoking or catching fire. Do not locate

any circuit pattern beneath the capacitor end seal.

9) Do not design a circuit board that the heat generating components are placed near the aluminum electrolytic

capacitor or on the reverse side of PC board, if that just under the capacitor.

10) Electrical characteristics may vary depending on changes in temperature and frequency. Please consider this

variation when you design circuits.

11) When you install more than 2 capacitors in parallel, please consider the balance of current flowing into the

capacitors.

12) While mounting capacitors on double-side PC board, the capacitors should be away from those unnecessary

base plate holes and connection holes.

MOUNTING

1) Once a capacitor has been assembled in the set and power applied, do not attempt to re-use the capacitor in

other circuits or application.

2) Leakage current of the capacitors that have been stored for more than 2 years may increase. When leakage

current has increased, please perform a voltage treatment using a $1k\Omega$ resistor.

3) Please confirm specifications and polarity before installing capacitors on the PC board.

4) Do not drop capacitors on the floor, nor use a capacitor that was dropped.



- 5) Do not deform the capacitor during installation.
- 6) Please pay attention to the mechanical shock to the capacitor by suction nozzle of the automatic insertion machine or automatic mounter, or by product checker, or by centering mechanism.

REFLOW SOLDERING

- 1) Please follow "Reflow Soldering Conditions" when use the part.
- 2) When an infrared heater is used, please pay attention to the extent of heating since the absorption rate of infrared will vary due to difference in the color and size of the capacitor.
- 3) Do not tilt lay down or twist the capacitor body after the capacitor are soldered to the PC board.
- 4) Do not carry the PC board by grasping the soldered capacitor.
- 5) Please do not allow anything to touch the capacitor after soldering. If PC boards are stored in stack, please make sure the PC board or other components away from the capacitor.
- 6) The capacitors shall not be effected by any radiated heat from the soldered PC board or other components after soldering.
- 7) Cleaning:
- (a) Do not clean capacitors with halogenated cleaning agent. However, if it is necessary to clean with halogenated cleaning agent, please contact our sales team.
- (b) Recommended cleaning method

Applicable: Any type, any ratings

Cleaning conditions: Total cleaning time shall be within 2 minutes by immersion, ultrasonic or other methods.

Temperature of the cleaning agents shall be 40°C or below. After cleaning, capacitors should be dried by using hot air for the minimum 10 minutes along with the PC board mounted. Hot air temperature should be within the maximum operating temperature of the capacitor. Insufficient dryness after water rinse may cause appearance problems, such as bottom-plate bulge and etc.;

Avoid using ozone destructive substances as cleaning agents for protecting global environment.

IN THE EQUIPMENT

1) Do not directly touch terminal by hand.



- 2) Do not link positive terminal and negative terminal by conductor, nor spill conductible liquid such as alkaline or acidic solution on or near the capacitor.
- 3) Please make sure that the ambient conditions where the set is installed are free from spilling water or oil, direct sunlight, ultraviolet rays, radiation, poisonous gases, vibration or mechanical shock.

MAINTENANCE AND INSPECTION

Please periodically inspect the aluminum capacitors that are installed in industrial equipment. The following items should be checked:

Appearance: remarkable abnormality such as pressure relief vent opening, electrolyte leaking, etc.

Electrical characteristics: capacitance, dielectric loss tangent, leakage current and etc., which are specified in catalogue or alternate product specification.

IN AN EMERGENCY

- 1) If you see smoke due to operation of safety vent, please turn off the main switch or pull out the plug from the outlet.
- 2) If you breathe the gas or ingest the electrolyte, please wash out your mouth and throat with water immediately.
- 3) If your skin is exposed to the electrolyte, please wash it away using soap and water.

STORAGE

- 1) Do not keep capacitor in high temperature and high humidity atmosphere. Storage conditions should be:
- Temperature: 5°C~ 35°C Humidity: lower than 75% Place: Indoor
- 2) Avoid ambient conditions where capacitors are covered with water, brine or oil.
- 3) A storage products for longer than 12 months is not recommended. Within other effects, the terminals may suffer degradation, resulting in bad solderability. All products shall be used within the period of 12 months based on the day of shipment

DISPOSAL

Please take either of the following methods in disposing capacitors.

- 1) Incinerate them after crushing capacitors or making a hole on the capacitor body.
- 2) If incineration is not applicable, hand them over to a waste disposal agent and have them buried in landfills.



IMPORTANT NOTES AND DISCLAIMER

- ROHS COMPLIANCE: The levels of RoHS restricted materials in this product are below the maximum
 concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an
 exempted application, in accordance with EU RoHS Directive (EU) 2015/863 EC (RoHS3). RoHS Test Report for
 this product can be obtained at Download Center.
- REACH COMPLIANCE: REACH substances of high concern (SVHCs) information is available for this product.
 Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, REACH Test Report for this product can be obtained at Download Center.
- 3. All Product parametric performance is indicated in the Electrical Characteristics for the listed herein test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.
- 4. NextGen Component, Inc (*NextGen*) reserves the right to make changes to this document and its products and specifications at any time without notice. Customers should obtain and confirm the latest product information and specifications before final design, purchase or use.
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- 6. NextGen does not warrant or accept any liability with products which are purchased or used for any unintended or unauthorized application. No license is granted by implication or otherwise under any intellectual property rights of NextGen.
- 7. NextGen products are not authorized for use as critical components in life support devices or systems without express written approval by NextGen.
- 8. NextGen requires that customers first obtain an RMA (Returned Merchandise Authorization) number prior to returning any products. Returns must be made within 30 days of the date of invoice, be in the original packaging, unused and like-new condition. At the time of quoting or purchasing, a product may say that it is Non-Cancelable/ Non-Returnable (NCNR). These products are not returnable and not refundable.

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