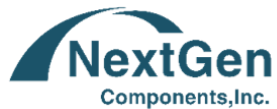




PRODUCT NAME:	MLCC For Automotive Powertrain & Safety E Series SMD 0805 X7R 100nF ±10% 50V
REVISION:	A5
NEXTGEN ORDER PART CODE*:	E0805B104K500Y
CROSS REF. PART NO.:	
ORIGINAL MFG PART NO.:	E0805X7R104K500NTY
ORIGINAL MANUFACTURER:	EYang Technology/Eyang MLCC

*Image shown is a representation only.  
Exact specifications should be obtained  
from the product dimension*

\*: Please Indicate NextGen Order Part Code For RFQ/Order Support



#### AUTHORIZED DISTRIBUTOR

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US Warehouse Location: 9 Orchard Road, Suit 106, Lake Forest, CA 92630, USA

RFQ/Order Support: [sales@NextGenComponent.com](mailto:sales@NextGenComponent.com)

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## HOW TO ORDER

Please Follow Up Part Code Guide And Indicate NextGen Part Code E0805B104K500Y For RFQ and new Order.**RFQ**  
[Request For Quotation](#)

CODE	NAME	KEY SPECIFICATION OPTION
E	Series Code	E: Multilayer Ceramic Chip Capacitors For Automotive Powertrain & Safety
0805	Case Size	0105 : L0.40*W0.20mm; 0201 : L0.60*W0.30mm; 0402 : L1.00*W0.50mm; 0603 : L1.60*W0.80mm 0805 : L2.00*W1.25mm; 1206 : L3.20*W1.60mm; 1210 : L3.20*W2.50mm
B	Temperature Characteristics	N: NPO (COG); B: X7R; W: X5R; S: X6S; Y: Y5V; T: X7S; R: X7T
104	Capacitance	Two significant digits followed by number of Zero, The 3rd digit signifies the multiplying factor, and letter R is decimal point. 1R0: 1pF; 330: 33pF; 104: 100nF; 680: 68pF; 100: 10pF; 475: 4.7μF
K	Capacitance Tolerance	A: ±0.05pF; B: ±0.1pF; C: ±0.25pF; D: ±0.5pF; F: ±1%; G: ±2%; J: ±5%; K: ±10% L: ±15%; M: ±20%; N: ±30%; P: ±0.02pF; X: ±40%; S: 50%/-20%; Y: 150%/-20% Z: 80%/-20%
500	Rated Voltage	Two significant digits followed by No. of zeros. "R" is in place of decimal point. 6R3: 6.3VDC; 160: 16 VDC; 250: 25 VDC; 100: 10 VDC; 500: 50 VDC; 101: 100VDC
Y	Case Thickness	Y: 1.15mm Max, See Page 9 (T's Symbol) for Different part code
XX	Internal Control Code	Blank: N/A; XX: Letter A~Z, a~z or digits (0~9) for Special/Custom Parameters

Multilayer Ceramic Chip Capacitors for Automotive Powertrain & Safety

**E0805X7R104K500NTY (0805,X7R,100 nF,DC 50V)**

1. Scope

This specification applies to Multilayer Ceramic Chip Capacitors (MLCC), specifically intended for general consumer electronics such as: smartphones/smartwatches, laptops, home appliances, wireless communication devices, among others.

2. Part Number System

E	0805	X7R	104	K	500	N	T	Y
①	②	③	④	⑤	⑥	⑦	⑧	⑨
Series Code	Size Code	Temperature Characteristics	Nominal Capacitance	Capacitance Tolerance	Rated Voltage	Termination Type	Packaging Code	Thickness Code

① Series Code E-Multilayer Ceramic Chip Capacitors for Automotive Powertrain & Safety

② Size Code (Unit: mm)

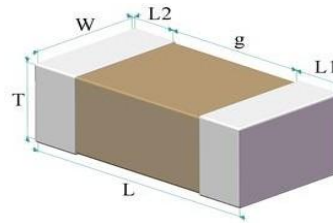


Fig.1 Structure & Dimension

Size Code	L	W	L1,L2	g	T	⑨ Thickness Code
0805	2.00 ± 0.20	1.25 ± 0.20	0.20-0.70	0.70 min	0.85 + 0.15/-0.35	Y

③ Temperature Characteristics

Temperature Characteristics	Operating Temp. Range	Temperature Characteristics		
		Temp. coeff. or Cap. Change	Temp. Range	Ref. Temp.
X7R	-55 °C-125 °C	±15%	-55 °C-125 °C	25 °C

④ Nominal Capacitance

Code	Nominal Capacitance
104	100 nF

⑤ Capacitance Tolerance

Code	Capacitance Tolerance
K	±10%

⑥ Rated Voltage

Code	Voltage Values
500	DC 50 V

⑦ Termination Type

Code	Terminal Electrodes	Plating Material
N	Cu	Ni/Sn

⑧ Packaging Code

Code	Square Hole Spacing	Disc Size	Carrier Tape	QTY (Kpcs)
T	4 mm	7"	Paper	4

## 3. Technical Specifications and Test Methods

## 1. Operating Environment

Temp. Characteristics	Temp. Range	Relative Humidity	Atmospheric Pressure
X7R	-55 °C-105 °C	≤95% (25 °C)	86 kPa-106 kPa

## 3.2 Reliability Test Specifications and Methods

Table 1: Specifications and Methods

No.	Item AEC-Q200 Test Item	Specification Class 2 ( High dielectric constant type)	Test Method	
1	Pre-and Post-Stress Electrical Test			
2	Appearance	No defects or abnormalities.	Pre-treatment Perform heat treatment at (150 +0/-10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.	
	High Temperature Exposure (Storage)	See Table 1-3	Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.	
	Cap. Change	See Table 1-3	Test temperature (150 ± 3) °C	
	IR (Room Temp.)	See Table 1-3	Test time (1000 ± 12) h	
3	DF	See Table 1-3	Post-treatment Let sit for (24 ± 2) h at room temperature, then measure.	
	Temperature Cycling	Appearance	No defects or abnormalities.	Pre-treatment Perform heat treatment at (150 +0/-10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.
		Cap. Change	See Table 1-3	Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.
		IR (Room Temp.)	See Table 1-3	Mounting method Solder the capacitor to the test substrate
		DF	See Table 1-3	The number of cycles 1000 cycles
			Temperature Step	
			Step	Temp.(°C) Time (min)
			1	-55 30 ± 3
			2	Room Temp. 1
			3	125 30 ± 3
		4	Room Temp. 1	
		Post-treatment	Let sit for (24 ± 2) h at room temperature, then measure.	
4	Destructive Physical Analysis (DPA)	No defects or abnormalities.	EIA-469	
5	Appearance	No defects or abnormalities.	Pre-treatment Perform heat treatment at (150 +0/-10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.	
	Cap. Change	See Table 1-3	Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.	
	IR (Room Temp.)	See Table 1-3	Mounting method Solder the capacitor to the test substrate	
	Biased Humidity (8585)	DF	See Table 1-3	Test temperature (85 ± 3) °C
				Test humidity (85 ± 3)% RH
				Test time (1000 ± 12) h
				Test voltage Rated voltage (U <sub>R</sub> ≤ 1000 V) and 1.3 V-1.5 Vdc (Add 100 kfi resistor) 1000 ± 50 V (U <sub>R</sub> > 1000 V) and 1.3 V-1.5 Vdc (Add 100 kfi resistor)
				Note: For silver-containing ceramics (e.g., palladium-silver electrodes), low-voltage partial testing must be carried out simultaneously.
			The charge/discharge current	≤ 50 mA
			Post-treatment	Perform heat treatment at (150 +0/-10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.

Table 1: Specifications and Methods

No.	Item AEC-Q200 Test Item	Specification Class 2 ( High dielectric constant type)	Test Method
6	Operational Life	Appearance	No defects or abnormalities.
		Cap. Change	See Table 1-3
		IR (Room Temp.)	See Table 1-3
		DF	See Table 1-3
		Pre-treatment	Perform heat treatment at (150 +0/- 10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.
		Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.	
		Mounting method	Solder the capacitor to the test substrate
		Test temperature	125 °C ± 3 °C
Test time	(1000 ± 12) h		
Test voltage	See Table 1-3		
The charge/discharge current	≤ 50 mA		
Post-treatment	Perform heat treatment at (150 +0/- 10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.		
7	Appearance	No defects or abnormalities.	Visual inspection under 10x microscope
8	Physical Dimension	See Fig.1	Measuring by gages which precision is not less than 0.01 mm.
9	Mechanical Shock	Appearance	No defects or abnormalities.
		Cap. Change	Within the specified initial value
		IR (Room Temp.)	Within the specified initial value
		DF	Within the specified initial value
		Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.	
		Mounting method	Solder the capacitor to the test substrate
		Holding Time	0.5 ms
Peak value	1500 g		
Velocity change	4.7 m/s		
			Three shocks in each direction should be applied along 3 mutually perpendicular axes of the test specimen (18 shocks).
10	Vibration	Appearance	No defects or abnormalities.
		Cap. Change	Within the specified initial value
		IR (Room Temp.)	Within the specified initial value
		DF	Within the specified initial value
		Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles.	
		Mounting method	Solder the capacitor to the test substrate
Frequency	10 Hz to 2000 Hz and return to 10 Hz		
Amplitude	1.5 mm		
Vibration Time	20 min		
			This motion should be applied for 12 cycles in each 3 mutually perpendicular directions (total of 36 times).
11	Resistance to Soldering Heat	Appearance	No defects or abnormalities.
		Cap. Change	Within the specified initial value
		IR (Room Temp.)	Within the specified initial value
		DF	Within the specified initial value
		Pre-treatment	Perform heat treatment at (150 +0/- 10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.
		Pre-heating	120 °C-150 °C,Time: 60 s
		Test Method	Solder bath
		Solder alloy	Sn-Ag-Cu (Lead Free Solder)
Solder temp.	(260 ± 5) °C		
Duration of immersion	(10 ± 1) s		
Depth of immersion	(10 ± 1) mm		
Post-treatment	Let sit for (24 ± 2) h at room temperature, then measure.		
12	ESD	Appearance	No defects or abnormalities.
		Cap. Change	Within the specified initial value
		IR (Room Temp.)	Within the specified initial value
		DF	Within the specified initial value
		Per AEC-Q200-002	
Pre-treatment	Perform heat treatment at (150 +0/- 10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure.		

Table 1: Specifications and Methods

No.	Item AEC-Q200 Test Item	Specification Class 2 ( High dielectric constant type)	Test Method	
13	Solderability Appearance	95% of the terminations is to be soldered evenly and continuously	Pre-heating Test Method Flux Solder alloy Temperature Duration of immersion Depth of immersion	Temp.: 155 °C/Time: 4 h Solder bath Solution of rosin ethanol Sn-Ag-Cu (Lead Free Solder) (245 ± 5) °C (5.0 ± 0.5) s (10 ± 1) mm
14	Electrical Characterization	Capacitance	Measurement Temperature	18 °C-28 °C
15		DF	Relative Humidity	≤80% RH
			Measurement Frequency	C ≤ 10 μF, f = 1.0 ± 0.1 KHz; C > 10 μF, f = 120 ± 24 Hz
			Measurement Voltage	C ≤ 10 μF, U = 1.0 ± 0.2 Vrms; C > 10 μF, U = 0.5 ± 0.1 Vrms
16	Electrical Characterization	IR (Room Temp.)	Measurement Temperature	25 °C
			Measurement Voltage	U <sub>R</sub> < 500 V: U <sub>R</sub> U <sub>R</sub> ≥ 500 V: 500 V ± 50 V
			Charging Time	1 min
			The charge/discharge current	≤ 50 mA
17	Electrical Characterization	IR (High Temp.)	Measurement Temperature	125 °C
			Measurement Voltage	U <sub>R</sub> < 500 V: U <sub>R</sub> U <sub>R</sub> ≥ 500 V: 500 V ± 50 V
			Charging Time	1 min
			The charge/discharge current	≤ 50 mA
18	Voltage proof	No defects or abnormalities.	Test Voltage	≥ 2.5 × U <sub>R</sub>
			Applied Time	t = 1-5 s
			The charge/discharge current	≤ 50 mA
19	Board Flex Appearance Cap. Change IR (Room Temp.) DF	No defects or abnormalities. Within the specified initial value See Table 1-3 Within the specified initial value	Mounting method Pressurization Method Speed Flexure Holding Time then measure the capacitance	Solder the capacitor to the test substrate as shown in Fig 2 Shown in Fig 3 1 mm/s 2 mm t = (60 ± 1) s

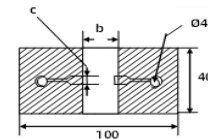


Fig. 2

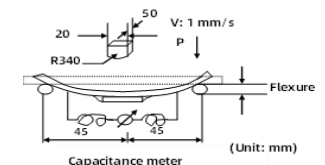


Fig. 3

Table 1: Specifications and Methods

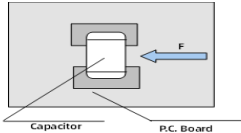
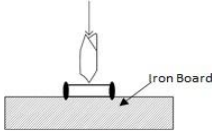
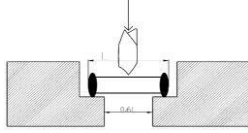
No.	Item AEC-Q200 Test Item	Specification Class 2 ( High dielectric constant type)	Test Method
20	Terminal Strength	Appearance	Subjected to 3 cycles of lead-free reflow at 260 °C (standard profile) for thermal shock testing, with ~30 minutes between cycles. Mounting method                      Solder the capacitor to the test substrate as shown in Fig 4 Holding Time                              t = (60 ± 1) s Pushing force                              0805: F = 18 N
		Cap. Change	
		IR (Room Temp.)	
		DF	
			 <p>Fig. 4</p>
21	Beam Load Test	Destruction value	Mounting method                      Place the capacitor in the beam load fixture as Fig 5/6 Speed supplied the Stress Load    0402 min: 0.5 mm/s, 0201: 0.1 mm/s <Size Code: 0805 max >                      <Size Code: 1206 min>
		Size Code                      Destruction value 0805                              ≥ 20 N	
		 <p>Fig. 5</p>	 <p>Fig. 6</p>
22	Temperature Characteristics of Capacitance	X7R: $\Delta C/C \leq \pm 15\%$	Pre-treatment                      Perform heat treatment at (150 +0/-10) °C for 1 h, then soak at room temperature for (24 ± 2) h, then measure. Measure the capacitance separately in 25 °C, $\theta 1, 25$ °C, $\theta 2, 25$ °C, should satisfied related Temperature Coefficient of Capacitance . X7R $\theta 1 = -55$ °C, $\theta 2 = 125$ °C T.C. Measurement Voltage $\leq 1.0 \pm 0.2$ Vrms ※                      [※ Please contact our technical support staff for more information.]

Table 1-2: Electrical tests

Series	Size	Temp. Chara.	U <sub>R</sub> (DC)	Thickness Code	Cap.	Electrical Characterization				
						DF [max]	IR (Room Temp.) [min]	IR (High Temp.) [min]	Measurement Voltage [Vrms]	Measurement Frequency
E	0805	X7R	50 V	Y	100 nF	0.025	10000Mfi or 500fi.F	10fi.F	1.0±0.2	1.0±0.1KHz

Table 1-3: Cap.¥ D.F¥ IR changes after test

Series	Size	Temp. Chara.	U <sub>R</sub> (DC)	Thickness Code	Cap.	High Temperature Exposure (Storage)			Temperature Cycling			Biased Humidity (8585)			Operational Life				Board Flex	Terminal Strength
						Cap.Change [ $\Delta C/C \leq \pm \%$ ]	IR (Room Temp.) [min]	DF [max]	Cap.Change [ $\Delta C/C \leq \pm \%$ ]	IR (Room Temp.) [min]	DF [max]	Cap. Change [ $\Delta C/C \leq \pm \%$ ]	IR (Room Temp.) [min]	DF [max]	Cap.Change [ $\Delta C/C \leq \pm \%$ ]	IR (Room Temp.) [min]	DF [max]	Test voltage [Vrms]		
E	0805	X7R	50 V	Y	100 nF	10	10000Mfi or 500fi.F	0.03	10	10000Mfi or 500fi.F	0.03	12.5	1000Mfi or 50fi.F	0.035	12.5	1000Mfi or 50fi.F	0.035	2.0 × U <sub>R</sub>	10000Mfi or 500fi.F	10000Mfi or 500fi.F

4. Packaging, Shipment and storage

4.1 Packaging

4.1.1 packaging type

Reel Packaging (standard carrier tape disc packaging), single disc smallest package see ⑧ Packaging Code

First packaging: Each multi-disc material is packed into a box.

The second packaging: the first packaged packaging box is loaded into the paper packaging box, and the remaining space in the box is filled with light auxiliary materials.

The above packaging forms can also be packaged according to user needs.

4.1.2 Carrier Tape size

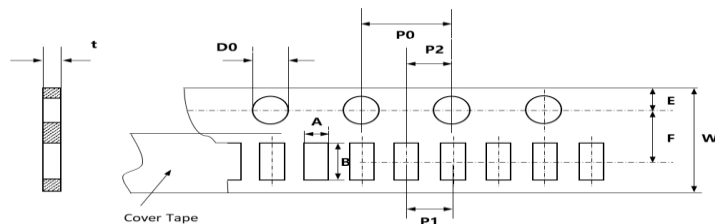


Fig. 7-1 0402 (Paper tape/ 2 mm pitch)

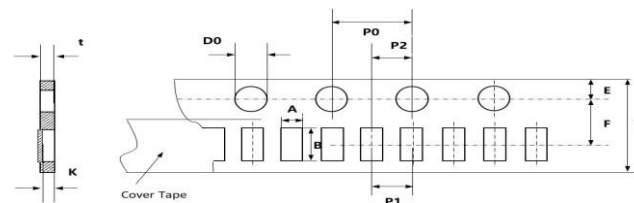


Fig. 7-2 0201 (Paper tape/ 2 mm pitch)

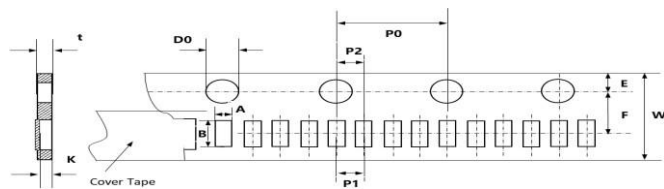


Fig. 7-3 0201 (Paper tape/ 1 mm pitch)

Table 2-1: Carrier size (Size Code: 0201,0402)

(Unit:mm)

Size Code	Thickness code	Carrier Tape Type	Packaging Code	A	B	F	P1	E	D0	P2	K	W	P0	t
0201	A	Paper	T	0.38 ± 0.03	0.68 ± 0.03	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	0.36 ± 0.02	8.00 ± 0.10	4.00 ± 0.10	0.5 max
0201	A	Paper	J	0.38 ± 0.03	0.68 ± 0.03	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	0.36 ± 0.02	8.00 ± 0.10	4.00 ± 0.10	0.5 max
0201	A	Paper	H	0.38 ± 0.03	0.68 ± 0.03	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	0.36 ± 0.02	8.00 ± 0.10	4.00 ± 0.10	0.5 max
0201	A	Paper	D	0.38 ± 0.03	0.68 ± 0.03	3.50 ± 0.05	1.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	1.00 ± 0.05	0.36 ± 0.02	8.00 ± 0.10	4.00 ± 0.10	0.5 max
0201	A	Paper	L	0.38 ± 0.03	0.68 ± 0.03	3.50 ± 0.05	1.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	1.00 ± 0.05	0.36 ± 0.02	8.00 ± 0.10	4.00 ± 0.10	0.5 max
0201	F	Paper	T	0.44 ± 0.06	0.74 ± 0.06	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	0.40 ± 0.05	8.00 ± 0.10	4.00 ± 0.10	0.6 max
0402	B	Paper	T	0.63 ± 0.05	1.13 ± 0.05	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max
0402	B	Paper	J	0.63 ± 0.05	1.13 ± 0.05	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max
0402	N	Paper	T	0.70 ± 0.10	1.20 ± 0.10	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max
0402	N	Paper	J	0.70 ± 0.10	1.20 ± 0.10	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max
0402	C	Paper	T	0.75 ± 0.10	1.30 ± 0.10	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max
0402	C	Paper	J	0.75 ± 0.10	1.30 ± 0.10	3.50 ± 0.05	2.00 ± 0.05	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.10	4.00 ± 0.10	0.8 max

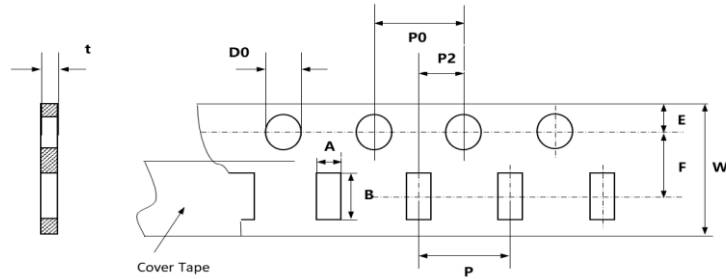


Fig. 7-4 0603, 0805, 1206, 1210,2220 (Paper tape)

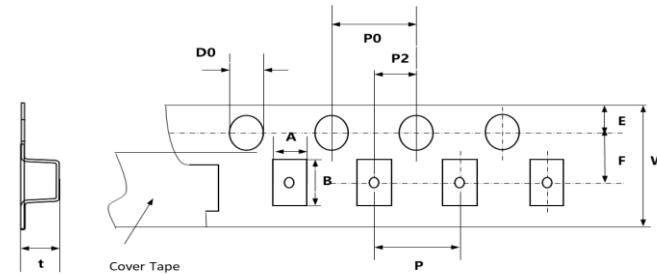


Fig. 7-5 0603,0805,1206,1210 ,2220 (Plastic tape)

(Unit:mm)

Table 2-2: Carrier size (Size Code:0603, 0805, 1206, 1210,2220)

Size Code	Thickness code	Carrier Tape Type	Packaging Code	A	B	F	P	E	D0	P2	K	W	P0	t
0603	D	Paper	T	1.00 ± 0.10	1.80 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	D	Paper	A	1.00 ± 0.10	1.80 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	D	Plastic	O	1.00 ± 0.10	1.80 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	D	Paper	W	1.00 ± 0.10	1.80 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Paper	T	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Paper	A	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Plastic	O	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Paper	W	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Plastic	Q	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0603	K	Plastic	R	1.10 ± 0.10	1.90 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	C	Paper	T	1.45 ± 0.10	2.20 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	0.9 max
0805	C	Plastic	R	1.45 ± 0.10	2.20 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	0.9 max
0805	K	Paper	T	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	K	Plastic	R	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	K	Plastic	E	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	Y	Paper	T	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	Y	Plastic	E	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	Y	Plastic	P	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	Y	Plastic	R	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
0805	G	Plastic	R	1.45 ± 0.10	2.20 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.75 max
0805	G	Plastic	P	1.45 ± 0.10	2.20 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.75 max
0805	G	Plastic	O	1.45 ± 0.10	2.20 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.75 max
0805	H	Plastic	R	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.00 max
0805	H	Plastic	P	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.00 max
0805	H	Plastic	O	1.45 ± 0.20	2.20 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.00 max
1206	E	Plastic	R	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
1206	E	Plastic	P	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.15 max
1206	O	Plastic	R	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.45 max
1206	O	Plastic	P	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	1.45 max
1206	H	Plastic	R	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.00 max
1206	H	Plastic	P	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.00 max

Table 2-2: Carrier size (Size Code:0603, 0805, 1206, 1210,2220)

(Unit:mm)

Size Code	Thickness code	Carrier Tape Type	Packaging Code	A	B	F	P	E	D0	P2	K	W	P0	t
1206	L	Plastic	P	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1206	L	Plastic	R	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1206	L	Plastic	E	1.80 ± 0.20	3.40 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1206	P	Plastic	P	1.90 ± 0.20	3.50 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1210	Q	Plastic	F	2.70 ± 0.20	3.50 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1210	Q	Plastic	S	2.70 ± 0.20	3.50 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1210	Q	Plastic	Z	2.70 ± 0.20	3.50 ± 0.20	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	2.50 max
1210	R	Plastic	Z	2.70 ± 0.20	3.50 ± 0.30	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	3.00 max
1210	R	Plastic	S	2.70 ± 0.20	3.50 ± 0.30	3.50 ± 0.05	4.00 ± 0.10	1.75 ± 0.10	1.55 ± 0.05	2.00 ± 0.05	/	8.00 ± 0.20	4.00 ± 0.10	3.00 max
2220	R	Plastic	S	5.50 ± 0.20	6.20 ± 0.20	7.50 ± 0.10	8.00 ± 0.10	1.75 ± 0.10	1.50 ± 0.10	2.00 ± 0.10	/	16.00 ± 0.30	4.00 ± 0.10	3.50 max
2220	I	Plastic	A	5.50 ± 0.20	6.20 ± 0.20	7.50 ± 0.10	8.00 ± 0.10	1.75 ± 0.10	1.50 ± 0.10	2.00 ± 0.10	/	16.00 ± 0.30	4.00 ± 0.10	4.00 max

4.1.3 Disc size

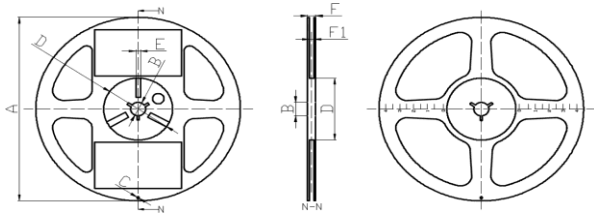


Fig. 8-1 Disc (Width of carrier-8 mm)

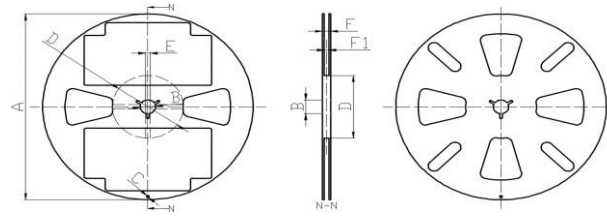


Fig. 8-2 Disc (Width of carrier-16 mm)

(Unit:mm)

Table 3: Disc size

Disc size	Width of carrier	A	B	C	D	E	F	F1	Size Code
7"	8.00 ± 0.10	Φ178 ± 2.0	Φ13 ± 1.0	Φ4.0 ± 0.5	Φ60 ± 2.0	4.0 ± 1.0	11.5 ± 1.0	10.0 ± 2.0	All
13"	8.00 ± 0.10	Φ330 ± 2.0	Φ13 ± 1.0	Φ4.0 ± 0.5	Φ108 ± 2.0	4.0 ± 1.0	13.5 ± 2.0	10.0 ± 2.0	All
13"	16.00 ± 0.30	Φ330 ± 2.0	Φ13 ± 1.0	/	Φ100 ± 2.0	5.0 ± 1.0	16.0 ± 2.0	19.0 ± 2.0	2220

4.1.4 Carrier Tape specifications

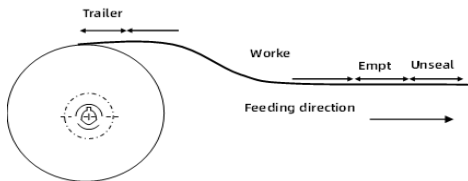


Fig.9 Carrier

Packaging	The minimum length of the reserved spaces		
	Trailer	Empty	Unseal
Carrier	60 mm	200 mm	160 mm

## 4.1.5 Performance of Carrier Taping

## 4.1.5.1 Strength of Carrier Tape and Top Cover Tape

## a. Carrier Tape

When a tensile force 1.02 kgf is applied in the direction to unreel the tape, the tape shall withstand this force.

## b. Top cover Tape

When a tensile force 1.02 kgf is applied to the tape, the tape shall withstand this force.

## 4.1.5.2 Peeling Strength of Top Cover Tape

Unless otherwise specified, the peeling strength of top cover tape shall be within 10.2 gf to 71.4 gf when the top cover tape is pulled at a speed of 300 mm/min with the angle of 0° to 15° (see Fig. 10).

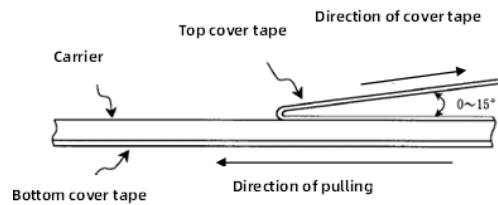


Fig. 10 Cover tape peel-off force

## 2. Shipment

Transport packaging products to adapt to the modern means of transport, but the product in the process of transport to prevent rain and acid and alkali corrosion, shall not be whipped extrusion casting and gravity.

## 3. Storage

## 1. Storage conditions:

The recommended temperature is less than 30 °C.

A temperature is 5 °C to 40 °C and a relative humidity is 20% to 70% as a standard condition.(MSL Level 1)

MLCC may be affected by the storage conditions. Please use them promptly after delivery.

High temperature and humidity conditions and/or prolonged storage may cause deterioration of the packaging materials.

If more than one year has elapsed since delivery, also check the solderability before use.

## 2. Corrosive gas can react with the termination (external) electrodes or lead wires of capacitors, and result in poor solderability.

Do not store the capacitors in an atmosphere consisting of corrosive gas (e.g.,hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas etc.)

5. MLCC Application of Technical Requirements

5.1 Circuit Design

5.1.1 Operating Temperature

- a. Do not use capacitor above the maximum allowable operating temperature.
- b. Surface temperature including self-heating should be below maximum operating temperature.

5.1.2 Operating Voltage

The operating voltage for capacitors must always be lower than their rated voltage.

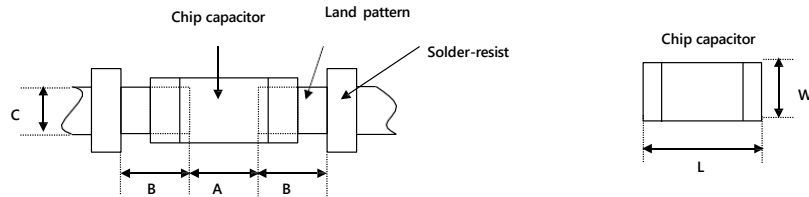
5.2 PCB Design

5.2.1 Design of Land-patterns

When the capacitors are mounted on a PCB, the amount of solder at the terminations has a direct effect on the performance of the capacitors.

The greater the amount of solder, the higher the stress on the capacitor. Therefore, when designing land-patterns, it is necessary to consider the appropriate size and configuration of the solder pads.

Size and recommended land dimensions are shown in the following figure and table.



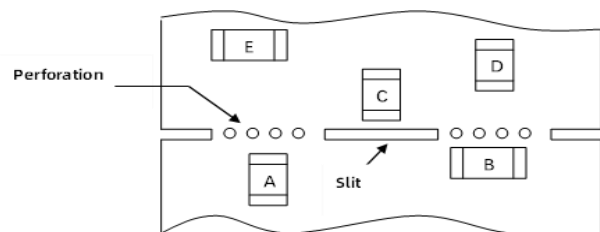
Recommended land dimensions for reflow-soldering

(unit: mm)

Size Code	Length	Width	Tolerance	A	B	C
0201	0.6	0.3	± 0.03	0.20 - 0.25	0.20 - 0.30	0.20 - 0.35
0201	0.6	0.3	± 0.05	0.20 - 0.25	0.25 - 0.35	0.30 - 0.40
0201	0.6	0.3	± 0.09, ± 0.1	0.23 - 0.30	0.25 - 0.35	0.30 - 0.40
0402	1.0	0.5	± 0.05	0.30 - 0.50	0.35 - 0.45	0.40 - 0.60
0402	1.0	0.5	± 0.15, ± 0.20	0.40 - 0.60	0.40 - 0.50	0.50 - 0.70
0402	1.0	0.5	± 0.30	0.40 - 0.60	0.40 - 0.50	0.50 - 0.80
0603	1.6	0.8	± 0.10	0.60 - 0.80	0.60 - 0.70	0.60 - 0.80
0603	1.6	0.8	± 0.20	0.70 - 0.90	0.70 - 0.80	0.80 - 1.00
0603	1.6	0.8	± 0.25, ± 0.30	0.70 - 0.90	0.70 - 0.90	0.80 - 1.10
0805	2.0	1.25	± 0.10, ± 0.15, ± 0.20	1.00 - 1.40	0.60 - 0.80	1.20 - 1.40
0805	2.0	1.25	± 0.25	1.00 - 1.40	0.70 - 0.90	1.35 - 1.55
1206	3.2	1.6	± 0.15, ± 0.20	1.80 - 2.00	0.90 - 1.20	1.50 - 1.70
1206	3.2	1.6	± 0.30	1.90 - 2.10	1.00 - 1.30	1.60 - 1.90
1210	3.2	2.5	± 0.20	2.00 - 2.40	1.00 - 1.20	2.50 - 2.70
1210	3.2	2.5	± 0.30	2.00 - 2.40	1.10 - 1.30	2.50 - 2.80
2220	5.7	2.5	± 0.20	4.10 - 4.80	1.20 - 1.40	2.50 - 2.70
2220	5.7	5.0	± 0.40	4.10 - 4.80	1.20 - 1.40	4.00 - 5.00

5.2.2 Capacitor Layout on PC Board

Mechanical stress varies according to the location of capacitors on PC board. The recommendation for better design is as follows

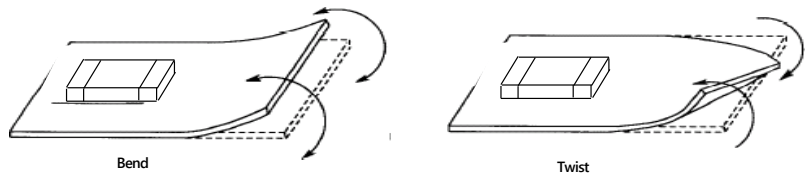


The stress in capacitors is in the following order:  $A > B = C > D > E$

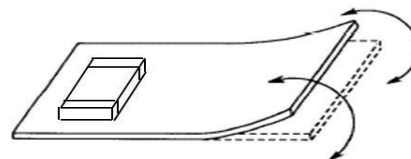
Pay attention not to bend or distort the PC board otherwise the capacitor may crack.

Please refer to the following examples of good and bad capacitors layout.

a. Not recommended

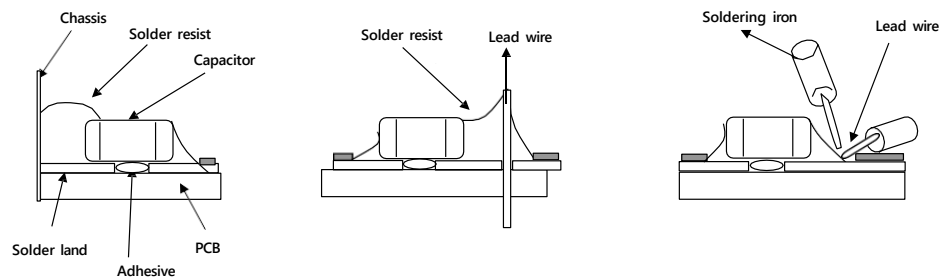


b.Recommended

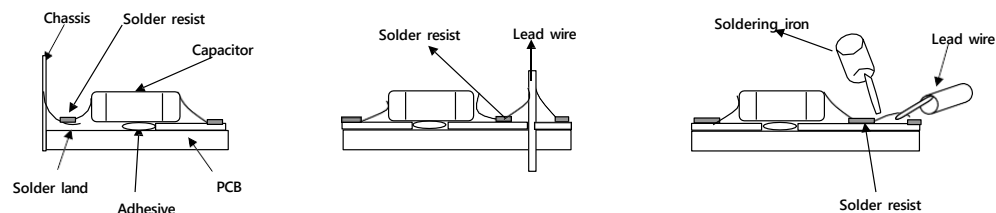


5.2.3 Solder Buildup and Soldering

a. Examples of soldering method not recommended



b. Examples of soldering method recommended

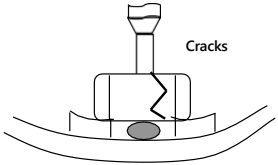
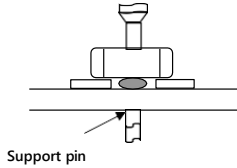
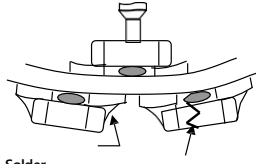
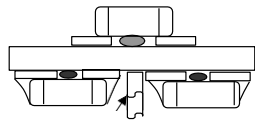


5.3 Consideration for Automatic Placement

If the mounting head is adjusted too low, it may induce excessive stress in the chip capacitor to result in cracking. Please take following precautions

- a. Adjust the bottom dead center of the mounting head to reach on the PC board surface and not press it ;
- b. Adjust the mounting head pressure to be 1N to 3N of static weight ;
- c. To minimize the impact energy from mounting head, it is important to provide support from the bottom side of the PC board.

Please refer to the following samples

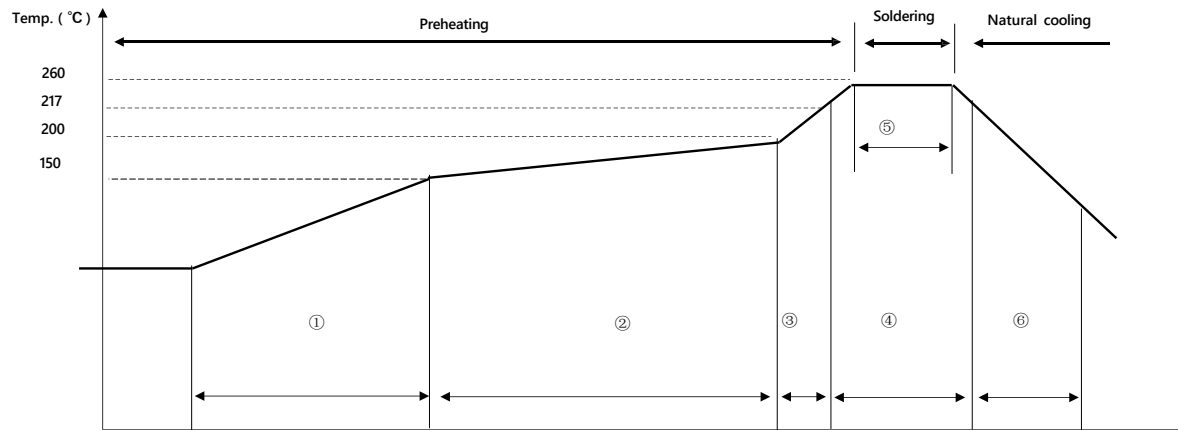
Mounting	Not recommended	Recommended
Singel-sided Mounting	 Cracks	 Support pin
Double-sided Mounting	 Solder peeling Cracks	 Support pin

4. Soldering

1. Flux Selection

- a. It is recommended to use a mildly activated rosin flux (less than 0.1wt% chlorine). Strong flux is not recommended.
- b. Please provide proper amount of flux. Excessive flux must be avoided.
- c. When water-soluble flux is used, enough washing is necessary.

5.4.2 Recommended Soldering Profile



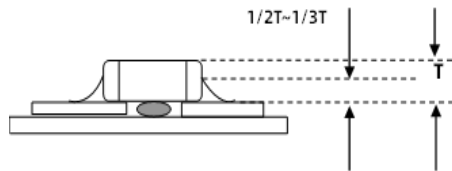
## 5.4.2.1 Reflow Soldering Condition

NO.	Reflow Soldering zone	Reflow Soldering Condition
①	Preheating 1	$\leq 3 \text{ }^{\circ}\text{C/s}$ , $\geq 60 \text{ s}$
②	Constant temperature	150°C- 200°C, 60 s-120 s, $\leq 1 \text{ }^{\circ}\text{C/s}$
③	Preheating 1	1-5 $^{\circ}\text{C/s}$
④	Soldering 1	Above 217 $^{\circ}\text{C}$ , 60-150 s
⑤	Soldering 1	Above 260 $^{\circ}\text{C}$ , over 10 s
⑥	Natural cooling	$\leq 6 \text{ }^{\circ}\text{C/s}$

## Caution

a.Excessive solder will induce higher tensile force in chip capacitor when temperature changes and result in cracking. Insufficient solder may detach the capacitor from the PC board.

The ideal condition is to have solder mass controlled to 1/2 to 1/3 of the thickness of the capacitors.



b.Soldering duration should be kept as close to recommended times as possible, because excessive duration can detrimentally affect solderability.

c.The peak temperature of reflow soldering is  $245 \text{ }^{\circ}\text{C} \pm 15 \text{ }^{\circ}\text{C}$ .

6. All products in this specification comply with the EU RoHS directive

The EU RoHS Directive refers to the "Directive 2011/65/EU on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment" stipulated by the European Union.

## IMPORTANT NOTES AND DISCLAIMER

- **RoHS Compliance:** This product complies with the requirements of EU RoHS Directive (EU) 2015/863 (RoHS 3). The concentration levels of RoHS-restricted substances are below the maximum permitted threshold limits, or the substances are used in applications exempted under the directive. A RoHS Test Report for this product is available through the Download Center.
- **REACH Compliance:** Information regarding REACH Substances of Very High Concern (SVHCs) is available for this product. As the European Chemicals Agency (ECHA) may revise the SVHC list periodically, the latest REACH information and test reports can be obtained from the Download Center.
- **Product Performance:** All product parametric performance data is specified under the electrical characteristics and corresponding test conditions listed herein, unless otherwise noted. Product performance may differ if the device is operated outside the specified conditions.
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