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- 03 Technology
- 04 Production Management
- 05 Quality Control



ABOUT US

Introduction | Culture



COMPANY INTRODUCTION

East Crystal Electronic Co., LTD (ECEC) was founded in April 1999, which specializing in high precision, high stability and high quality quartz crystal components. The company which has 9 holding subsidiaries, was successfully listed on SZSE in December 2007 with stock code 002199.



More than 20000² of high standard clean workshop, and over 80 of the most advanced SMD automatic production lines. ECEC are exported to more than 100 countries and widely used in automotive electronics, consumer devices, intelligent manufacturing, security, industry and other fields ECEC's production facility is fully compliant to current automotive and environmental standards such as IATF16949:2016, ISO9001:2015, ISO14001:2015 and ISO 45001:2018.

All ECEC products are fully compliant to the latest RoHS and REACH products are widely used in electronic devices in daily life and industrial applications, including Automotive, Smart home, White goods, Consumer, Lighting, Communications, IT and Intelligent instrument etc.



Co-creation, Win-win and Co-prosperity

Autonomous Innovation, Striding
Mainly Over, Sustainable Development
and Leading the Future



Attention to Detail、Quick Response、Striving for Perfection

Simplicity, Efficiency, and Standardization





1612AU 8 million

1008AU Total: 111 million

1210AU

MAIN PRODUCTS

Automotive-grade:

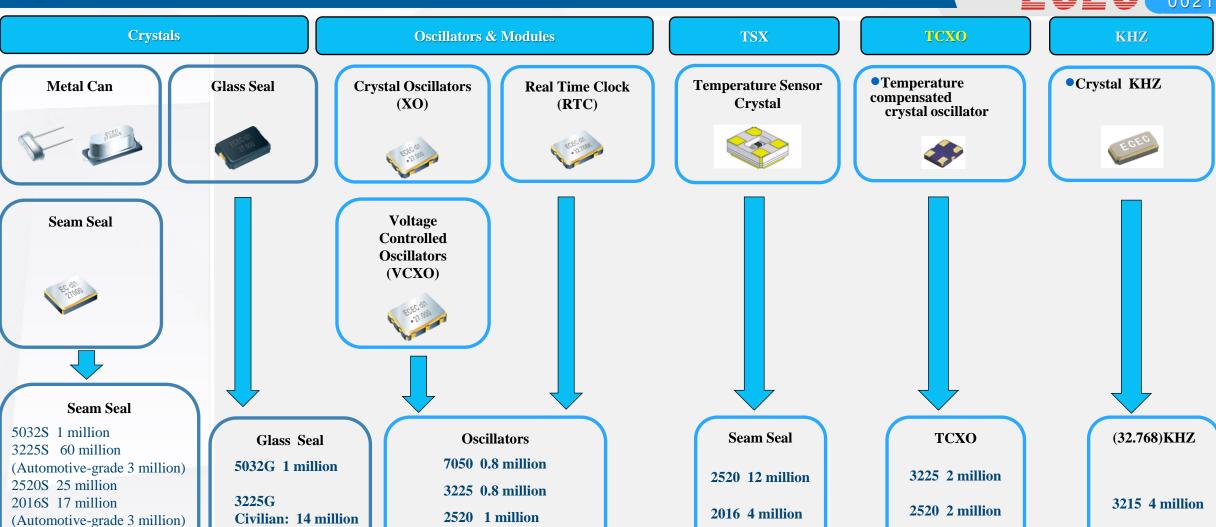
2016G 10 million

14 million



2016 1 million

1612 4 million



2016 1 million

APPLICATION





Automotive Electronics, 8%

Others, 3%



PC & peripheral products, 8%



Smart...



Safety Protection, 6%









- Wired/Wireless Network
- **♦** IDC
- I. Router/Switch
- II. Server
- ◆ Mobile Data Access
- I. Base Station
- II. Cellular Communication
 Base Station
- Timing Synchronization
- ◆ Mobile Phone







IBEACOM System



Product Information

Main Customers: Fiberhome, T&W

APPLICATION - Automotive Electronics



- **♦** Vehicle Navigation
- ♦ Vehicular Wireless Communication
- ◆ Remote/Keyless System
- ◆ Video Surveillance in Vehicle **Automotive Electronics**
- Motormeter, Clock
- ◆ Antilock Braking System & Other Electronic Control System
- **♦** Trip Computer
- **◆** ABRS



APPLICATION - Smart Tech, IoT

東晶電子 002199

- **Smart Home**
- ◆ Remote Control
- ◆ Infrared Sensing
- Fingerprint Recognition
- System Localization



Main Customer: TUYA



APPLICATION - Security and Protection



- Wireless Communication Module
- ◆ Internet Protocol Camera
- ◆ NVR—Network Video Recorder
- ◆ DVR—Digital Video Record
- ◆ Numerical Control Unit
- ◆ PC



Main Customer: DAHUA, HIKVISION

APPLICATION - Factory Automation

東晶電子 002199

- Wireless Communication Module
- ◆ Motion Control Module
- ◆ PLC
- ◆ Human-Machine Interface, PC





Main Customer: SUPCON

APPLICATION - Testing/Measurement Instruments



- Wireless Communication Module
- Oscilloscope
- ◆ Frequency Spectrum
- ◆ Signal Generator
- **Universal Counter**
- **RF Test Instruments**
- ◆ Intelligent Instrument







APPLICATION - Broadcasting & Audio



- ◆ Video Monitor
- ♦ HD Camera
- ◆ Video Server
- ◆ SDI Frame Synchronizer
- High-End Audio
- Audio and Video switcher



Main Customer: Hisense



APPLICATION IN AUTOMOBILE



> Quartz crystal units covers most of the module components in automotive electronics, and the demand will be more and more large in the future.

Different System

Drive System	In-Vehicle Infotainment
Sensor/ Communication	Image System

Engine Control

Electronic Modulated Suspension System

Electrical Park Brake System

Intelligent Start/Stop

Antilock Brake System

Auto Navigation

Car Remote Key

Road Monitor

Internet of Vehicles

Supplemental Restraint System

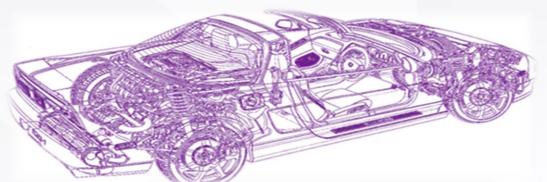
Intelligent Headlights

Electronic Stability Program

Steering Wheel Sensor

Tire Pressure Sensor

Anti Theft Alarm Systems



◆ ADAS-Advanced Driver Assistance System

Distance Sensor

Rear Obstacle Sensor

Communication Module

Automatic Tolling System

Driving Camera

Reversing Camera

Infrared Transducer

Vehicle Safety Distance Keeping System

Main Crystal Products

SMD水晶振動子 3.2x2.5/5.0x3.2/8.0x4.5mm

TCXO 2.5x2.0/3.2x2.5mm

SMDクロック用水晶発振器2.0x1.6/2.5x2.0mm

SAWフィルタ 3.0x3.0/1.4x1.1mm

Car Audio System

Car TV

Intelligent Display

Radio

Rear Seat Display

Head Up Display

Around View Monitor

Driving Recorder

In-Vehicle Cameras



WORLDWIDE MARKET





• Domestic - China

Shenzhen, Shanghai, Hangzhou, Hefei, Ningbo, Qingdao, Nanjing, Wuhan, Chengdu, Taiwan and other areas.

Overseas - North America/South America
 NextGen Components, Inc. (Rep. & Distributor)
 9 Orchard, Ste 106, Lake Forest, CA 92630, USA



MAIN CUSTOMER SERVED















































































TECHNOLOGY

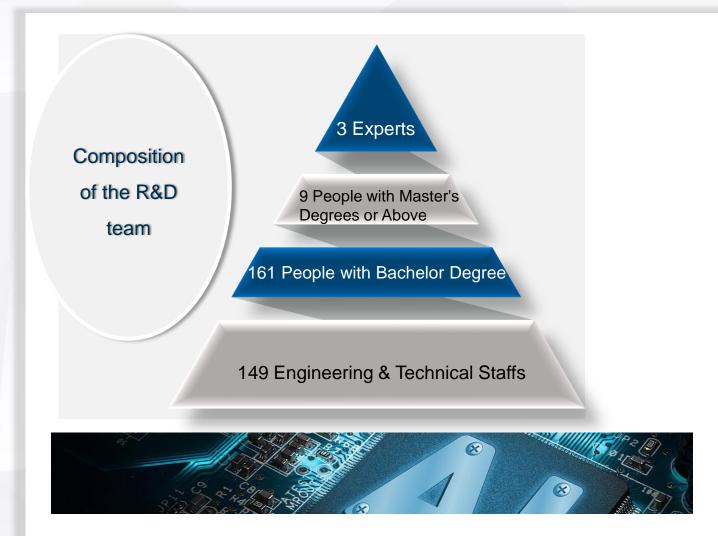
R&D Strength | Patented Technology

Development & Manufacturing Process

Development



R&D STRENGTH













PATENTED TECHNOLOGY





58 Utility Model Patents

Surface mount type quartz crystal resonator with built-in load capacitor

Quartz crystal resonators and wearable devices

Low frequency small crystal resonator and etc. . .

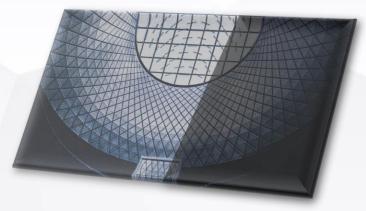


7 Invention Patents

Testing head positioning mechanism

Replaceable test hole for helium leak

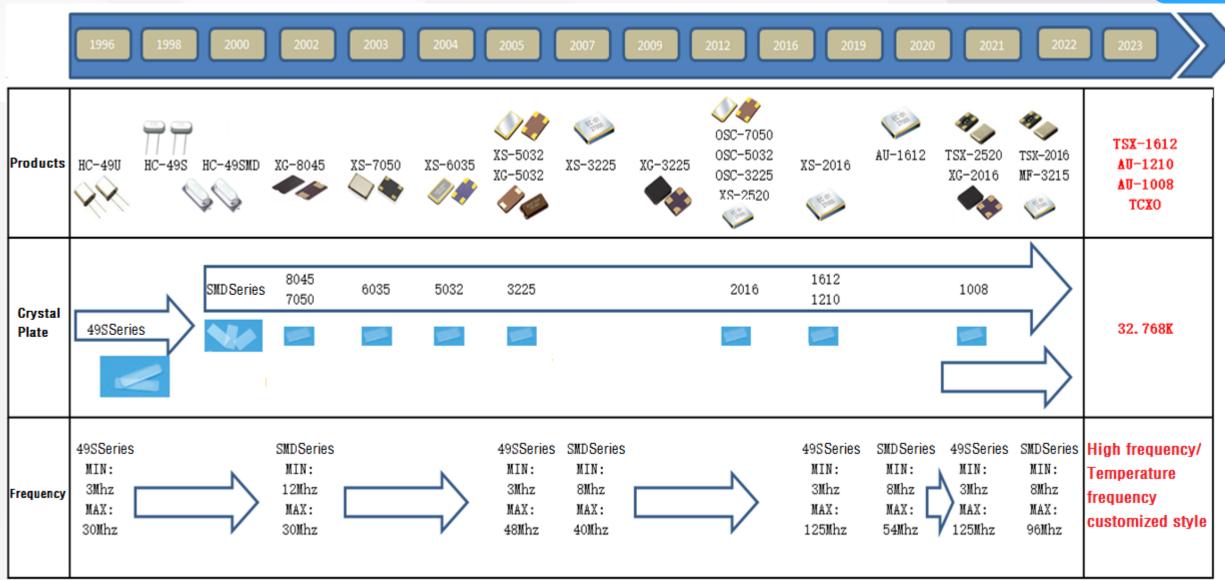
Quartz crystal multilayered ion sputtering coating machine and etc. . .





DEVELOPMENT & MANUFACTURING PROCESS







DEVELOPMENT

上し上し 東晶電子 002199

According to the special needs of customers, the technical team can develop and manufacture

special products

Business

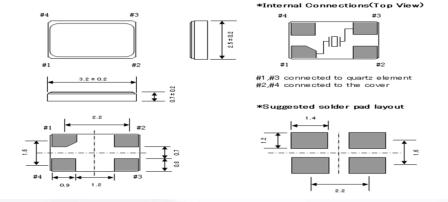
Customer information collection Delivery date & price

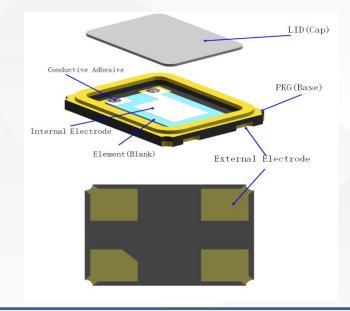


Technology

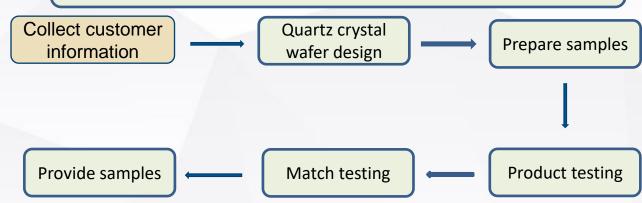
Parameter design Product analysis Matching test Crystal

QA
Specification confirmation
& check Certification
information provision
Customer complaint report
provided





Service: Crystal failure analysis, communication of technology application, Introduction of crystal production process







WORKSHOP EQUIPMENT









More Than 200002 of High Standard Clean Workshop, And Over 80 Of The Most Advanced SMD Automatic Production Lines



Degree and Scale of Automation



PRODUCTION PROCESS

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Sheet Arrangement
Placement Machine



Cleaning
Automatic Cleaning
Machine



Splashing

Ion Sputter Coater



Dispensing
Automatic Dispensing
Machine





Testing Equipment



Aging
Aging Oven, Reflow
Soldering



Sealing Welding

Parallel Sealing

Equipment

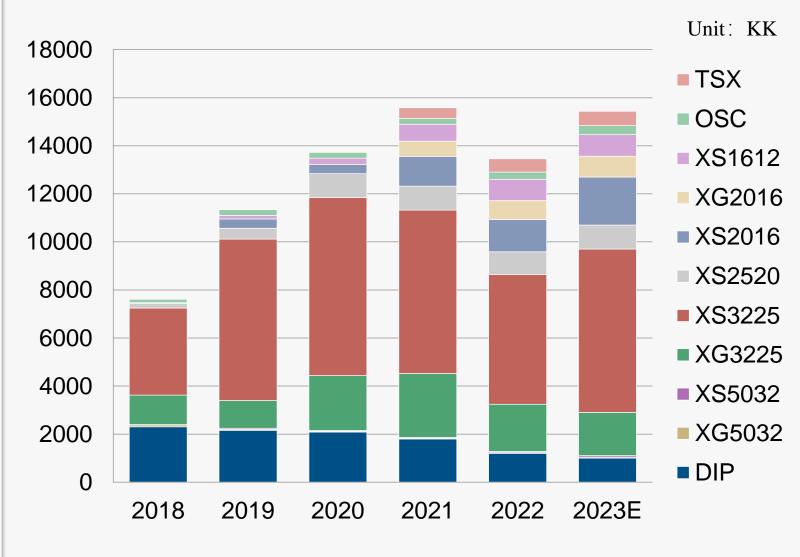


Fine Adjustment
Plasma Etching Fine
Tuning Machine

PRODUCT DISTRIBUTION MAP











SYSTEM ASSURANCE



QC Engineering Drawing



ISO9001:2015

First certification in January 2003 Passed the review in March 2021



ISO14000:2015

First certification in May 2006 Passed the review in March 2021



ISO45001:2018

First certification in July 2012 Passed the review in March 2021



IATF16949:2016

First certification in December 2007 Passed the review in July 2021



IECQ QC 080000

First certification in April 2022



AEC-Q200:2022

First certification in May 2022



Change Management

Manufacture Process

质量管理体系认证证书



Match Test







QUALITY CONTROL PROCESS



Daily Monitoring of Exception at Important Station

- Set exception control standard of each station
- Program comparison benchmarking after task
- Send out an exception email notification

4 Trigger exception handling



Real-time Monitoring of Product Characteristics

- Make production schedule of materials
- O2 Save summary data of testing
- 03 E-Analysis
- 04 Abnormal work order review

QUALITY CONTROL ASSURANCE



Hazardous Substance Control





QUALITY CONTROL ASSURANCE - Reliability Test



Number	Test Item	Automotive Quartz Crystal	Normal Quartz Crystal
1	Storage in high temperature	Operating temperature:150°C±3°C,test period: 1000hrs ±12hrs	Operating temperature:85°C±3°C,test period:500hrs
2	Temperature cycle	Operating temperature:-55±3°C~+125±3°C,test period:1000 cycles, and residence time at each extreme temperature was 30min	Operating temperature:-30±3°C~+85±3°C,test period:1000 cycles, and residence time at each extreme temperature was 30min
3	High temperature and humidity	Temperature:85±2°C, humidity:85%RH,test period:1000Hrs	Temperature:85±2°C, humidity:85%RH,test period:500Hrs
4	Aging	Operating temperature:125°C±3°C,test period:1000hrs±12hrs	Operating temperature:85°C±3°C,test period:500hrs±12hrs
5	Reflow soldering	Max temperature 260±5°C / 10±1s. Reflow soldering 2 times	Max temperature 260±5°C / 10±1s. Reflow soldering 1 time
6	Weldability test	Solder temperature 260°C, solder cover area> 95%	Solder temperature 260°C, solder cover area> 95%
7	Storage in low temperature	Operating temperature:-55±3°C,test period 1000 hours	Operating temperature:-40±3°C,test period 500 hours
8	Vibration Test	Entire frequency range: 10 ~ 2000Hz	Entire frequency range:10~55Hz
		Amplitude: 1.52mm	Repeated Period: 1~2min
		P peak acceleration: 5g (49m / S2)	Amplitude:1.5mm
		Direction: x, y, z	Direction: x, y, z
		12 cycles in each direction, each cycle 20 minutes	Period: 2 Hours/Each direction
9	Mechanical shock	Acceleration is 100G, pulse duration is 6mS, 3 times on each X,Y,Z directions. Total 3 cycles	N/A
10	Drop Test	Dropping three times from the height of 75cm onto the steel board of the 2cm thickness	Dropping three times from the height of 75cm onto the steel board of the 2cm thickness
11	Substrate bending test	PCB size 100*40(mm), deformation 2 mm	N/A
12	Dimension	According to customer requirement	According to customer requirement
13	Appearance Inspection	Check apperance and marking	Check appearance and marking

CORPORATE VISION





THANK YOU!



REP. & DISTRIBUTOR

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